

# Decotrans<sup>®</sup> *Alu*



**transfer films**  
for metal decoration

since 1994





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## DECOTRANS ALU REVOLUTIONARY CONTENTS

**Decotrans Alu** is a high-definition printed polyester film designed for decorating aluminium **by means of a sublimation process that** ensures resistance to atmospheric agents and wear and tear.

**A quality certified product, its book of 4000** available designs **and the** four designers dedicated **to meeting our customers' needs, make it is the ideal** support tool for architects and interior designers **for embellishing any aluminium surface.**

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## USAGE

FRAME



FURNITURE



DOOR



---

## NOTE

We decline any responsibility for differences in color and design definition which occur in production.

# colour base

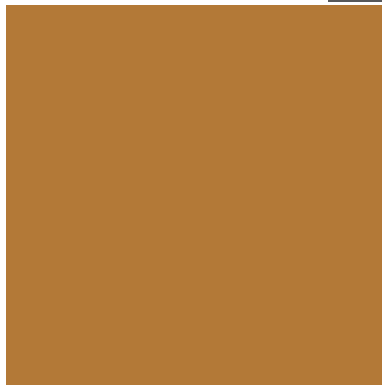
THE LIST SHOWS AN INDICATION OF THE MOST COMMON POWDERS USED FOR SUBLIMATION  
ALL POWDERS CAN BE SMOOTH OR TEXTURED

---

SAMPLE COLOURS PALETTE (FOR VISUAL PURPOSES ONLY)

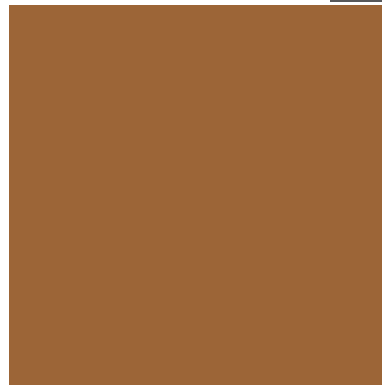
Light Orange

**lo**



Dark Orange

**do**



Light Yellow

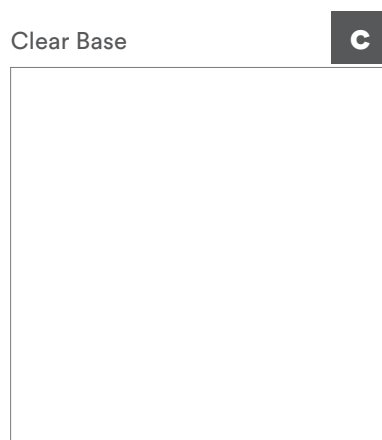
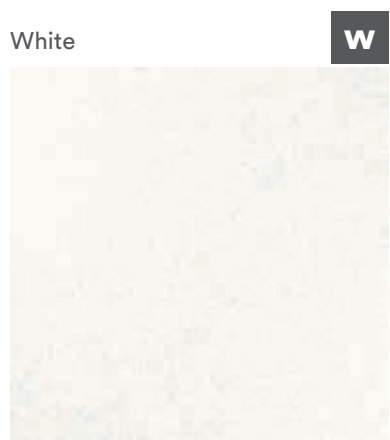
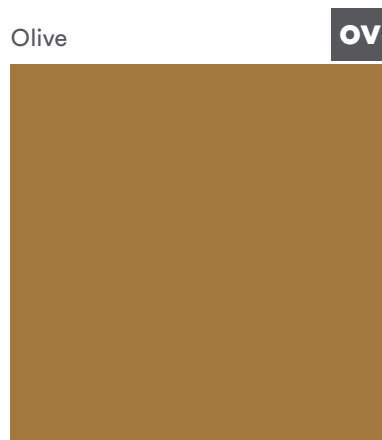
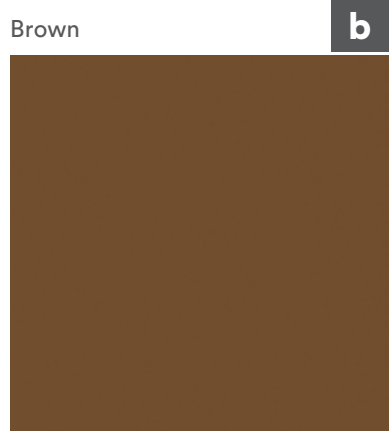
**ly**



Dark Yellow

**dy**









# \_1 walnut/chocolate effects

SUBLITEX  
The Innovative Printing



## index

codes

- 93021\_ Noce 3D*
- 99018\_ Noce Rigato*
- 99286\_ Noce Americano*
- 99305\_ Noce*
- 99323\_ Noce Nazionale*
- 99340\_ Noce Poor Art*
- 99428\_ Noce Hellas*
- 99443\_ Noce Appennino H.*



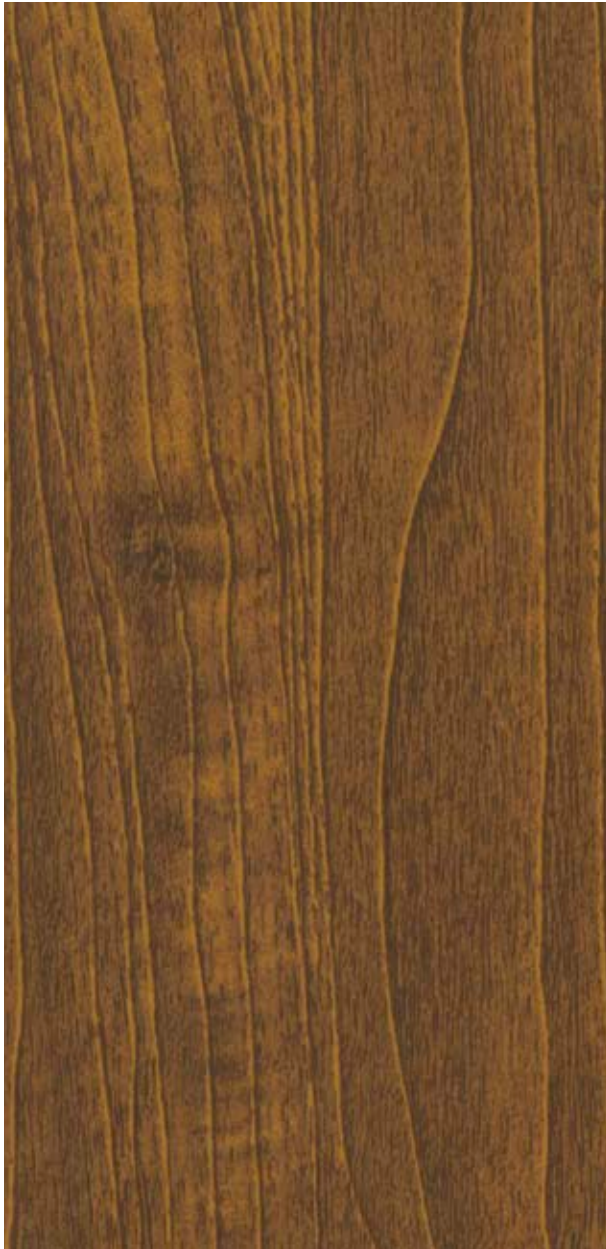
# 93021

PATTERN

## Noce 3D

NAME

CW 201



POWDER BASE **lo**

CW 201



POWDER BASE **ov**

CW 202



POWDER BASE **do**



USAGE

# 99018

PATTERN

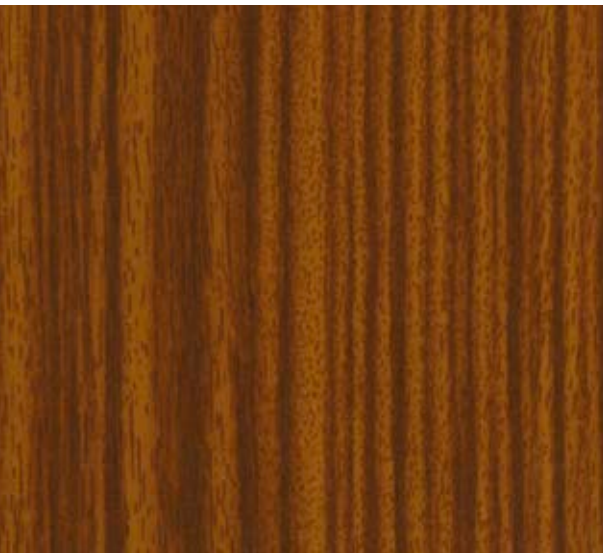
## Noce Rigato

NAME

CW 201



CW 201



CW 201



SUBITEX  
The Innovative Printing



USAGE

# 99286

PATTERN

## Noce Americano

NAME

CW 207



POWDER BASE **OV**

CW 201



POWDER BASE **dy**

CW 201



POWDER BASE **OV**



USAGE

# 99305

PATTERN

## Noce

NAME

walnut effects

CW 202



POWDER BASE **lo**

CW 202



POWDER BASE **ov**

CW 202



POWDER BASE **do**

SUBITEX  
The Innovative Printing



USAGE

decotransalu

# 99323

PATTERN

## Noce Nazionale

NAME

CW 215



POWDER BASE do

CW 209



POWDER BASE do

CW 215



POWDER BASE lo



# 99340

PATTERN

## Noce Poor Art

NAME

walnut effects

CW 201



POWDER BASE **do**

CW 201



POWDER BASE **lo**

CW 201



POWDER BASE **ov**

SUBITEX  
The Innovative Printing



USAGE

decotransalu

# 99428

PATTERN

## Noce Hellas

NAME

CW 202



POWDER BASE **do**

CW 202



POWDER BASE **ov**

CW 205



POWDER BASE **lo**



USAGE

# 99443

PATTERN

## Noce Appennino Homogeneous

NAME

walnut effects

CW 210



POWDER BASE **do**

CW 215



POWDER BASE **do**

CW 215



POWDER BASE **ov**

SUBITEX  
The Innovative Printing



USAGE

decotransalu







# \_2 cherry effects

SUBLITEX  
The Innovative Printing



## index

codes

- 93006\_ *Ciliegio Maranello*
- 93020\_ *Light Cherry 3D*
- 93136\_ *Ciliegio Singapore*
- 93147\_ *Ciliegio 3D*
- 93165\_ *Slim Cherry*
- 93247\_ *Cherry Essential*
- 93254\_ *Cherry Mix*
- 93263\_ *Striped Cherry*
- 99061\_ *Ciliegio Classic*
- 99212\_ *Ciliegio Homogeneous*
- 99307\_ *Ciliegio Atlantico*
- 99405\_ *Ciliegio Salonicco*
- 99471\_ *Ciliegio Narrow Flames*
- 99473\_ *Ciliegio Atl. Narrow Flames*

# 93006

PATTERN

## *Ciliegio Maranello*

NAME

CW 202



POWDER BASE **do**

CW 202



POWDER BASE **ov**

CW 204



POWDER BASE **lo**



# 93020

PATTERN

## Light Cherry 3D

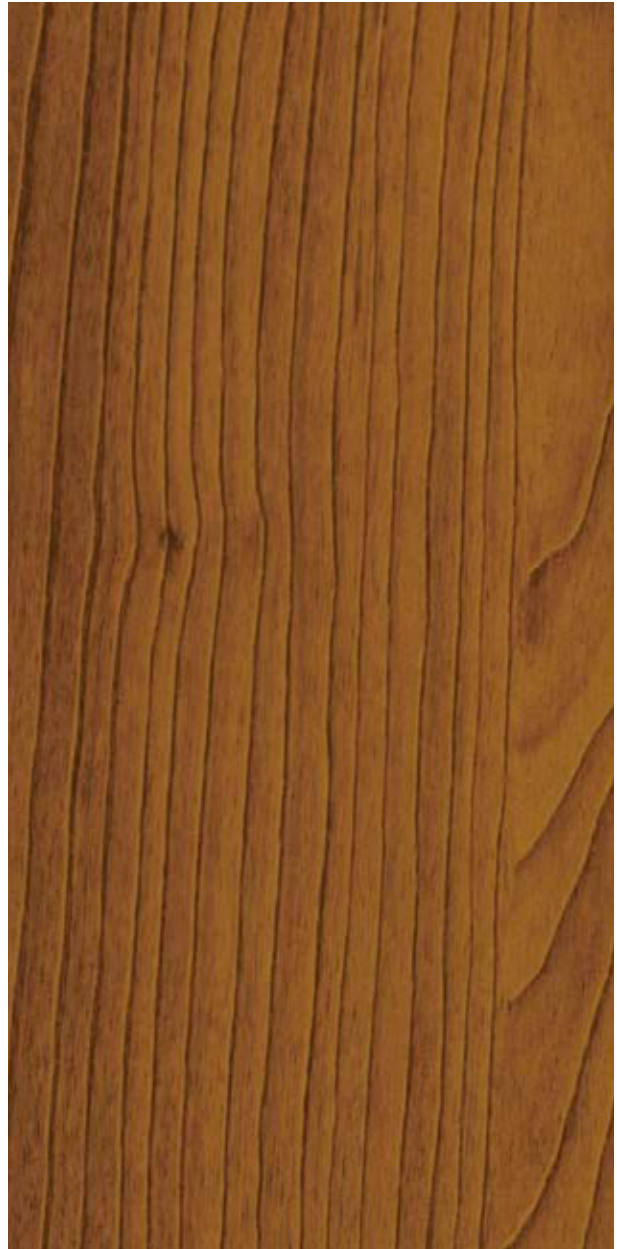
NAME

CW 201



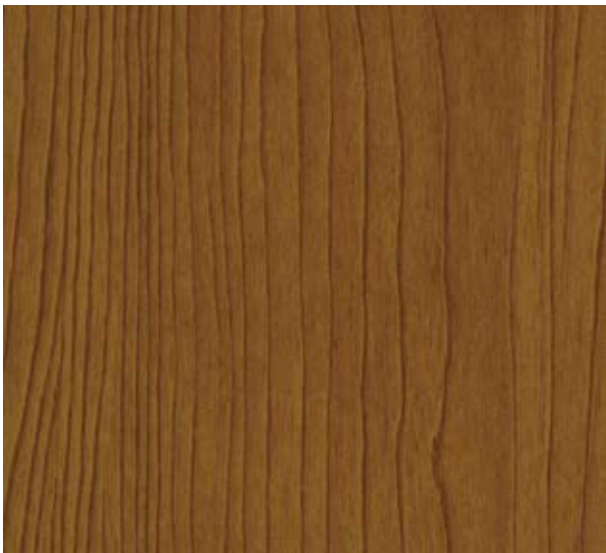
POWDER BASE **do**

CW 201



POWDER BASE **lo**

CW 201



POWDER BASE **ov**



USAGE

# 93136

PATTERN

## *Ciliegio Singapore*

NAME

CW 201



POWDER BASE **do**

CW 201



POWDER BASE **ov**

CW 203



POWDER BASE **b**



USAGE

# 93147

## Ciliegio 3D

PATTERN

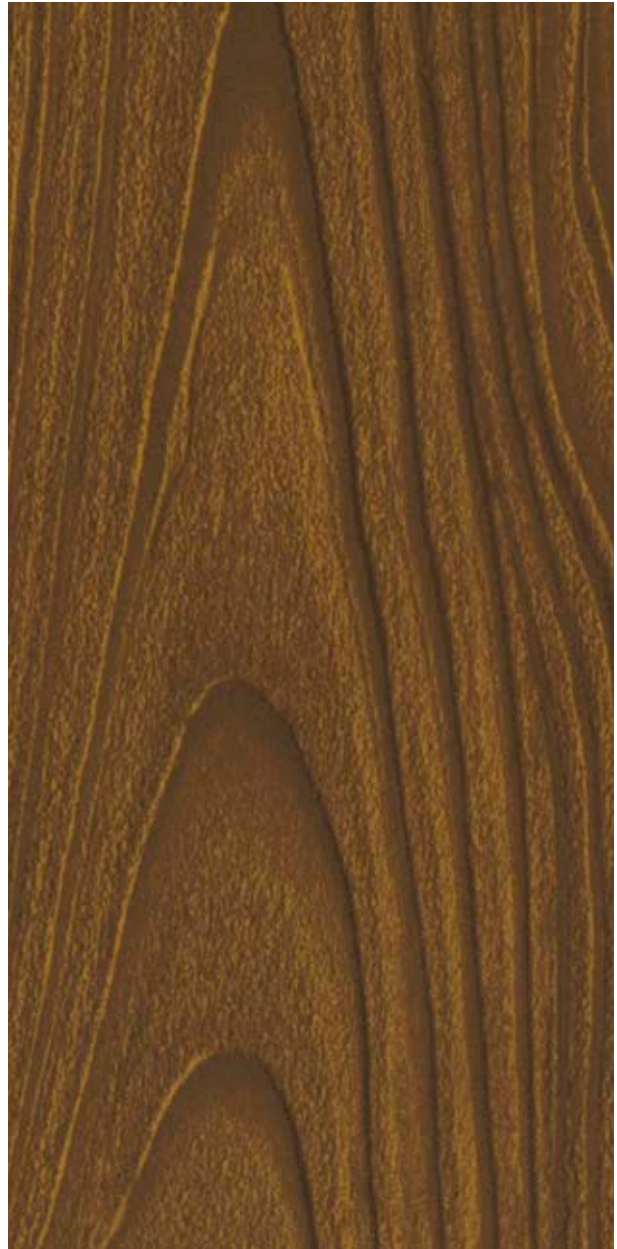
NAME

CW 201



POWDER BASE **do**

CW 201



POWDER BASE **lo**

CW 201



POWDER BASE **ov**

SUBUTEX  
The Innovative Printing



USAGE

# 93165

PATTERN

## *Slim Cherry*

NAME

CW 202



POWDER BASE dg

CW 205



POWDER BASE do

CW 205



POWDER BASE ov

SUBLITEX  
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# 93247

PATTERN

## Cherry Essential

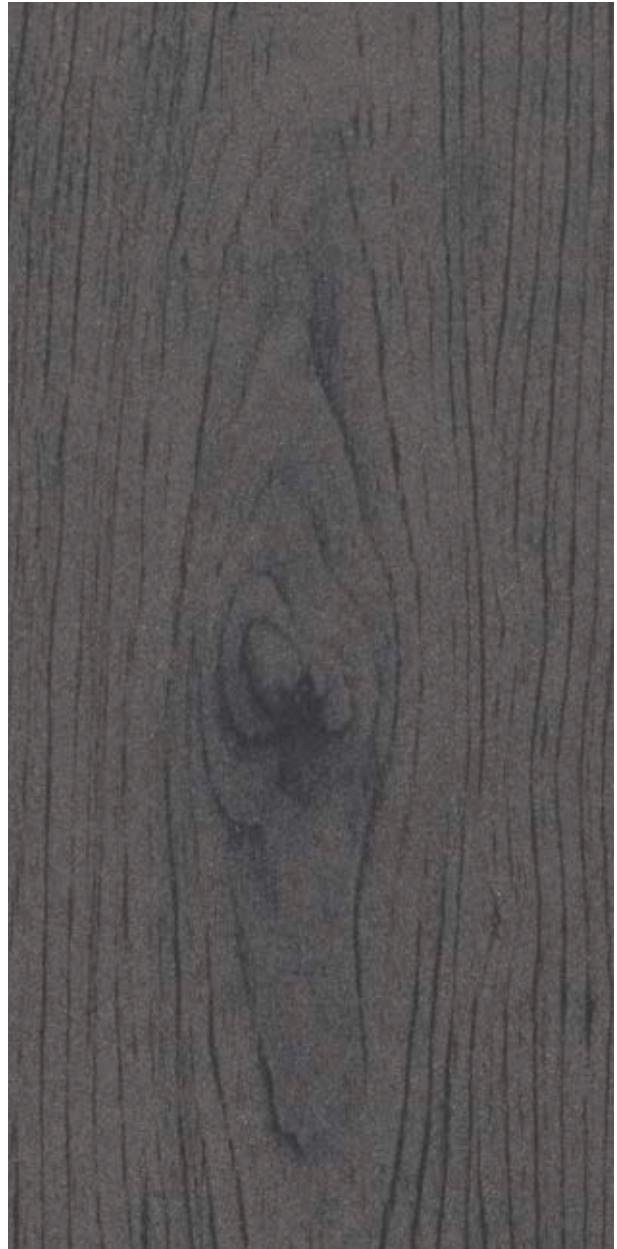
NAME

CW 201



POWDER BASE **b**

CW 201



POWDER BASE **dg**

CW 201



POWDER BASE **ov**

SUBUTEX  
The Innovative Printing



USAGE



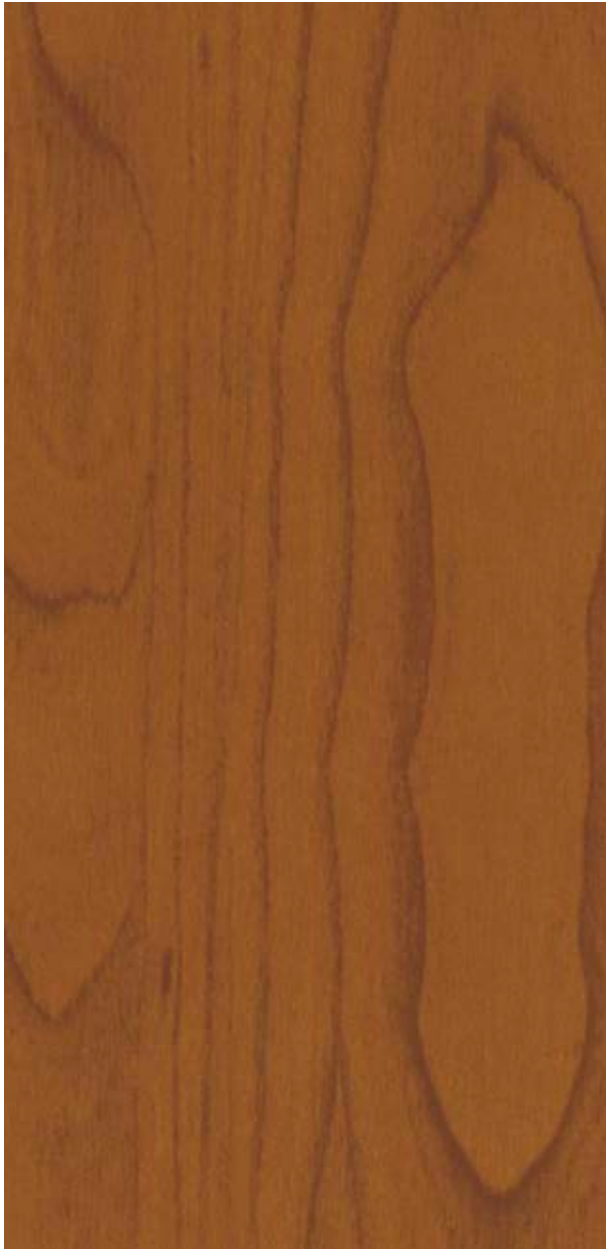
# 93254

PATTERN

## Cherry Mix

NAME

CW 201



POWDER BASE lo

CW 202



POWDER BASE dy

CW 203



POWDER BASE lo



USAGE

# 93263

PATTERN

## Striped Cherry

NAME

CW 201



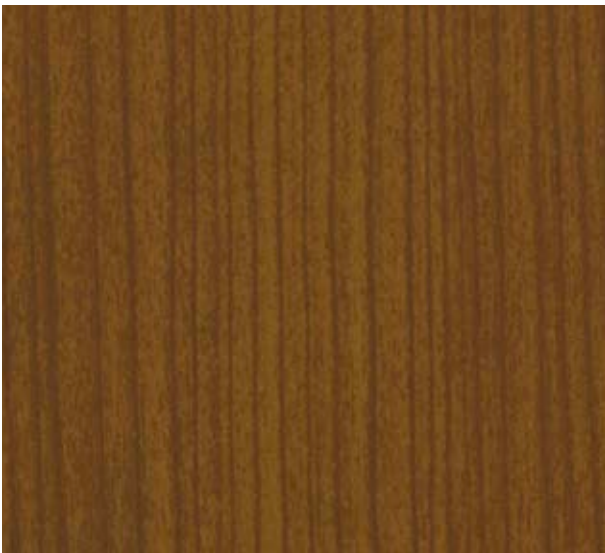
POWDER BASE **dy**

CW 201



POWDER BASE **do**

CW 201



POWDER BASE **ov**

SUBUTEX  
The Innovative Printing



USAGE

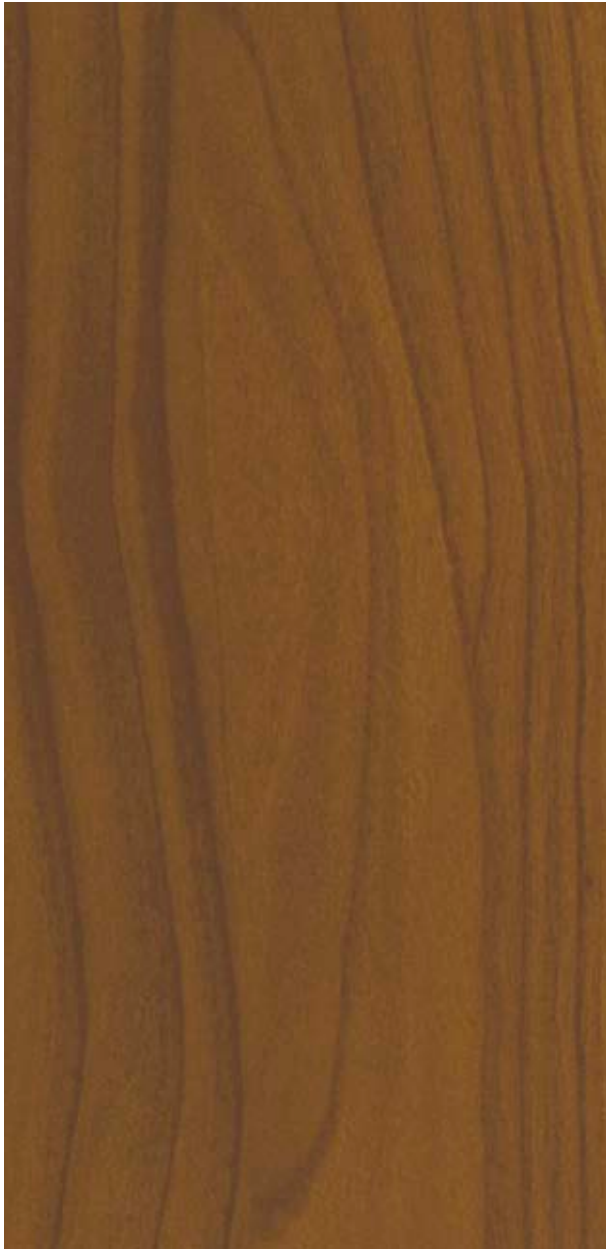
# 99061

PATTERN

## *Ciliegio Classic*

NAME

CW 218



POWDER BASE **ov**

CW 201



POWDER BASE **dy**

CW 201



POWDER BASE **ov**



USAGE

# 99212

PATTERN

## *Ciliegio Homogeneous*

NAME

cherry effects

CW 201



POWDER BASE **ov**

CW 201



POWDER BASE **do**

CW 202



POWDER BASE **dy**

SUBITEX  
The Innovative Printing



USAGE

decotransalu

# 99307

PATTERN

## *Ciliegio Atlantico*

NAME

CW 201



POWDER BASE **OV**

CW 201



POWDER BASE **do**

CW 211



POWDER BASE **OV**



USAGE

# 99405

PATTERN

## Ciliegio Salonicco

NAME

CW 201



POWDER BASE **do**

CW 201



POWDER BASE **lo**

CW 201



POWDER BASE **ov**

SUBITEX  
The Innovative Printing



USAGE

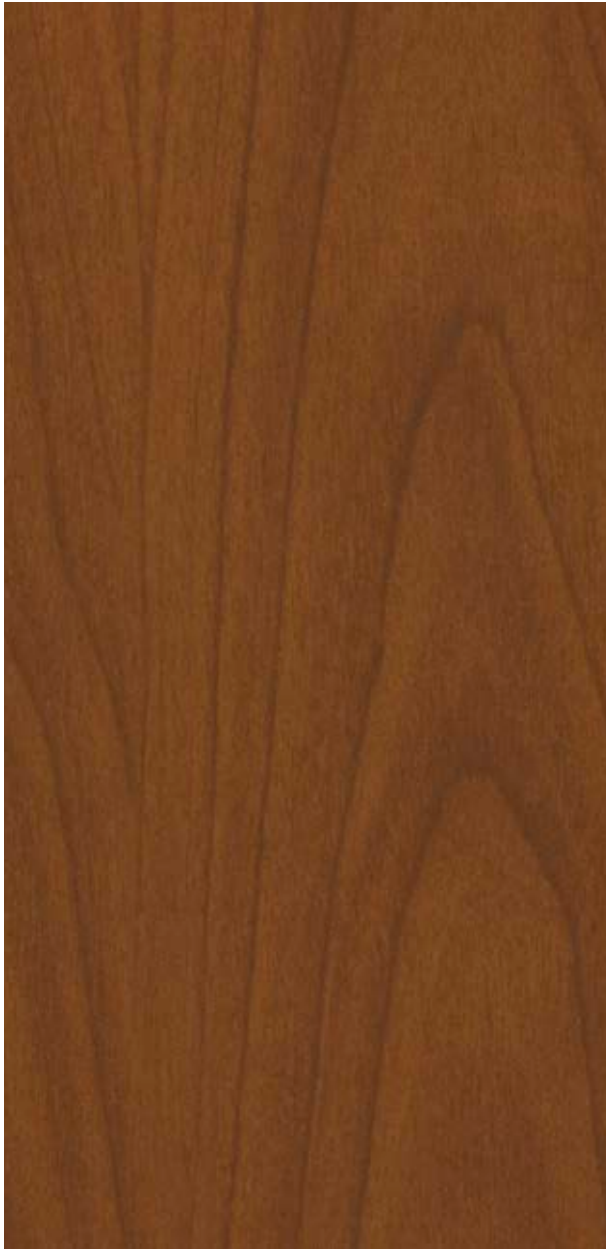
# 99471

PATTERN

## Ciliegio Narrow Flames

NAME

CW 201



POWDER BASE do

CW 201



POWDER BASE lo

CW 201



POWDER BASE ov



# 99473

PATTERN

## *Ciliegio Atlantico* *Narrow Flames*

NAME

CW 201



POWDER BASE **dy**

CW 203



POWDER BASE **dg**

CW 207



POWDER BASE **ov**

SUBITEX  
The Innovative Printing



USAGE







# **\_3** **oak effects**

**SUBLITEX**  
The Innovative Printing



## **index**

codes

- 93014\_ Rovere Quick*
- 93018\_ Oak 3D*
- 93086\_ Wavy Oak*
- 93191\_ Rustic Oak*
- 93205\_ Clear Skorpio*
- 93226\_ Rovere Pechino*
- 93284\_ Rovere Lario*
- 99017\_ Acacia*
- 99052\_ Rovere*
- 99090\_ Modern Oak*
- 99197\_ Rovere Fine*
- 99229\_ Okumè*
- 99230\_ Honey Wood*
- 99293\_ Chêne doré*
- 99310\_ Quercia*
- 99410\_ Rovere Country*
- 99430\_ Rovere Naturale*
- 99448\_ Royal Oak*

# 93014

PATTERN

## Rovere Quick

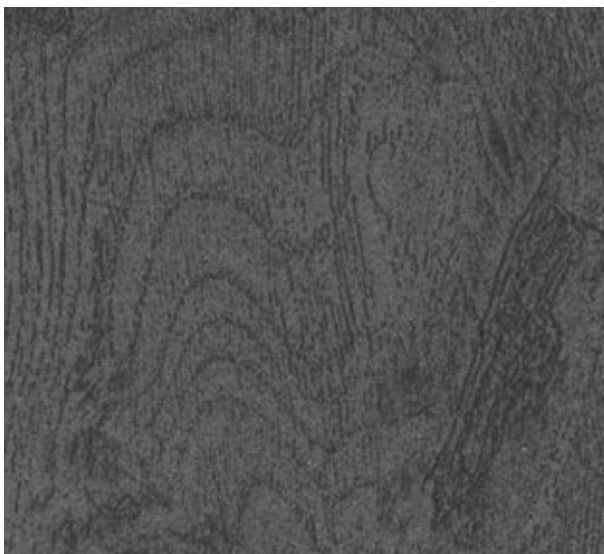
NAME

CW 201



POWDER BASE lo

CW 202



POWDER BASE dg

CW 202



POWDER BASE ov



USAGE

# 93018

PATTERN

## Oak 3D

NAME

oak effects

CW 201



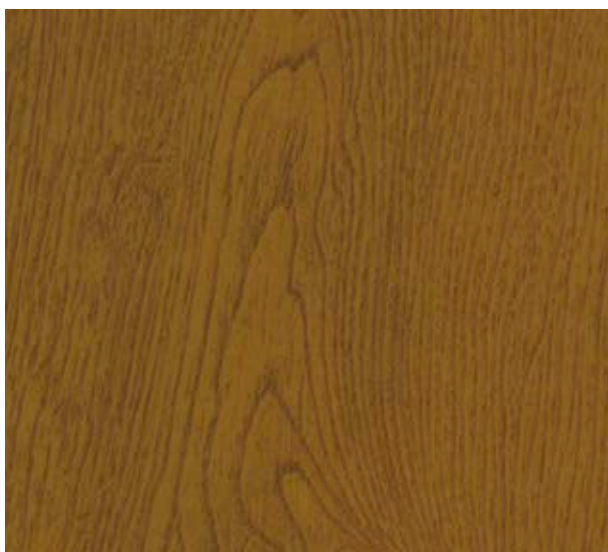
POWDER BASE **lo**

CW 201



POWDER BASE **do**

CW 204



POWDER BASE **ov**

SUBITEX  
The Innovative Printing



USAGE

decotransalu

# 93086

PATTERN

## Wavy Oak

NAME

CW 203



POWDER BASE **W**

CW 201



POWDER BASE **OV**

CW 204



POWDER BASE **W**



USAGE

# 93191

PATTERN

## Rustic Oak

NAME

oak effects

CW 203



POWDER BASE **dy**

CW 201



POWDER BASE **lo**

CW 203



POWDER BASE **lo**

SUBUTEX  
The Innovative Printing



USAGE

decotransalu

# 93205

PATTERN

## Clear Skorpio

NAME

CW 202



POWDER BASE dy

CW 202



POWDER BASE lo

CW 202



POWDER BASE ov



USAGE

# 93226

PATTERN

## Rovere Pechino

NAME

CW 203



POWDER BASE **ov**

CW 201



POWDER BASE **dy**

CW 204



POWDER BASE **ov**

SUBITEX  
The Innovative Printing



USAGE



# 93284

PATTERN

## Rovere Lario

NAME

CW 201



POWDER BASE **dy**

CW 202



POWDER BASE **ov**

CW 203



POWDER BASE **w**



USAGE

# 99017

PATTERN

## Acacia

NAME

oak effects

CW 201



POWDER BASE **ov**

CW 201



POWDER BASE **lo**

CW 221



POWDER BASE **dy**

SUBITEX  
The Innovative Printing



USAGE

decotransalu

# 99052

PATTERN

## Rovere

NAME

CW 215



POWDER BASE **W**

CW 202



POWDER BASE **b**

CW 202



POWDER BASE **OV**

SUBLITEX  
The Innovative Printing



USAGE

# 99090

PATTERN

## Modern Oak

NAME

oak effects

CW 212



POWDER BASE **OV**

CW 216



POWDER BASE **OV**

CW 218



POWDER BASE **ly**

SUBITEX  
The Innovative Printing



USAGE

decotransalu

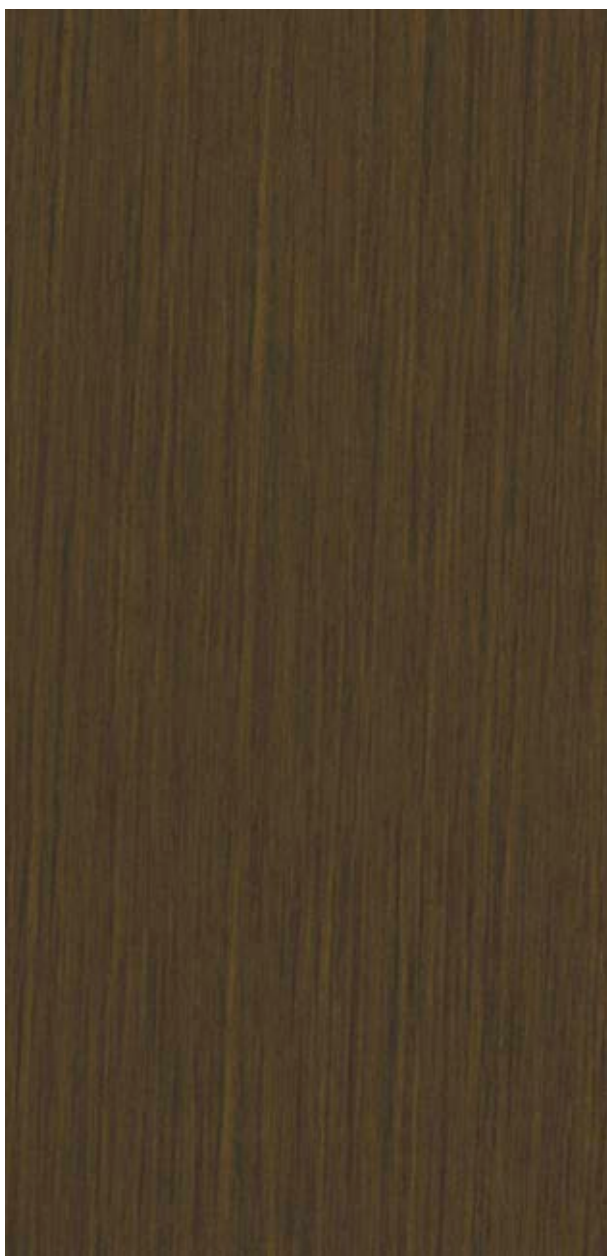
# 99197

PATTERN

## Rovere Fine

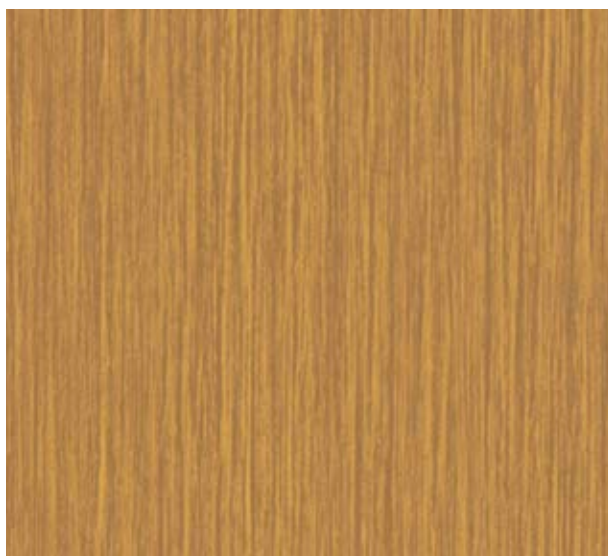
NAME

CW 217



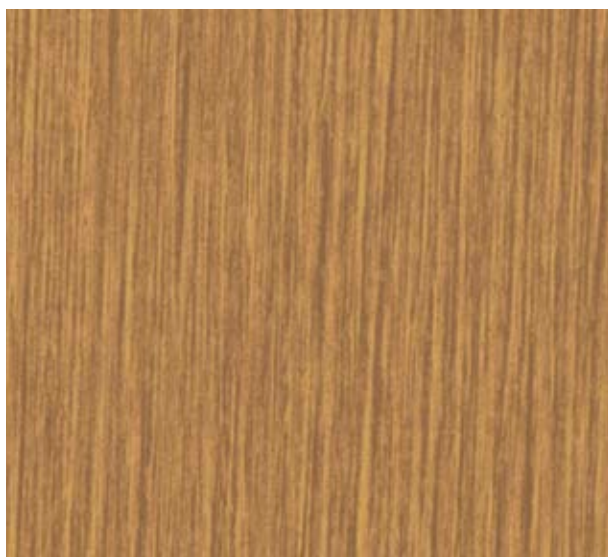
POWDER BASE **ov**

CW 201



POWDER BASE **dy**

CW 216



POWDER BASE **dy**



USAGE

# 99229

PATTERN

## Okumè

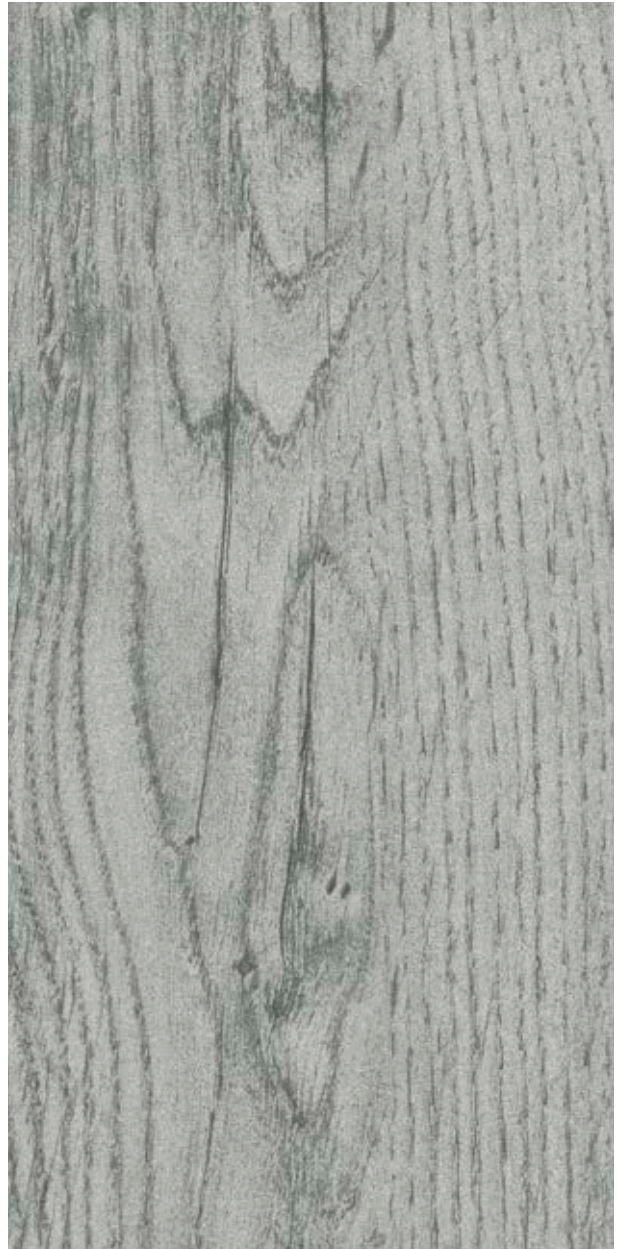
NAME

CW 201



POWDER BASE **OV**

CW 206



POWDER BASE **Ig**

CW 206



POWDER BASE **W**

SUBITEX  
The Innovative Printing



USAGE

# 99230

PATTERN

## Honey Wood

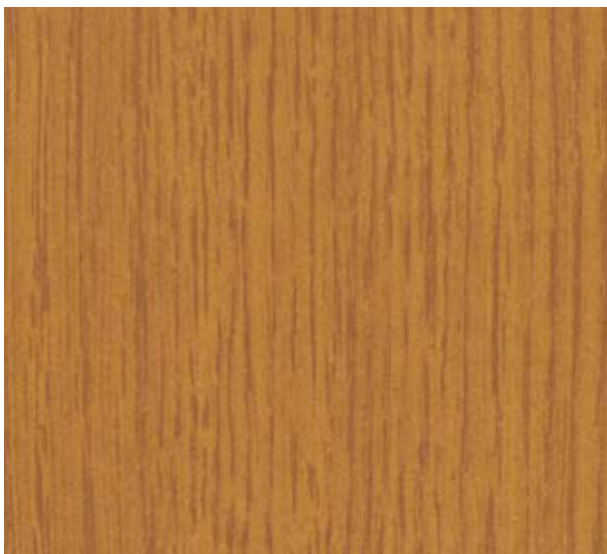
NAME

CW 206



POWDER BASE **w**

CW 210



POWDER BASE **dy**

CW 210



POWDER BASE **lo**



USAGE

# 99293

## Chêne doré

PATTERN

NAME

CW 202



POWDER BASE **ov**

CW 202



POWDER BASE **dy**

CW 210



POWDER BASE **lo**

SUBITEX  
The Innovative Printing



USAGE



# 99310

PATTERN

## Quercia

NAME

CW 201



POWDER BASE **dy**

CW 201



POWDER BASE **lo**

CW 202



POWDER BASE **ov**

**SUBLITEX**  
The Innovative Printing



# 99410

PATTERN

## Rovere Country

NAME

CW 209



POWDER BASE **dy**

CW 213



POWDER BASE **dy**

CW 296



POWDER BASE **ov**

SUBITEX  
The Innovative Printing



USAGE

# 99430

PATTERN

## Rovere Naturale

NAME

CW 201



POWDER BASE **ov**

CW 202



POWDER BASE **dy**

CW 211



POWDER BASE **lo**



# 99448

## Royal Oak

PATTERN

NAME

oak effects

CW 203



POWDER BASE **lo**

CW 203



POWDER BASE **ov**

CW 201



POWDER BASE **dy**

SUBITEX  
The Innovative Printing



USAGE

decotransalu





# \_4 pine effects

SUBLITEX  
The Innovative Printing



## index

codes

- 93022\_ Pino 3D
- 93225\_ Essential Pine
- 99294\_ Knotty Pine
- 99403\_ Pino Tavolato

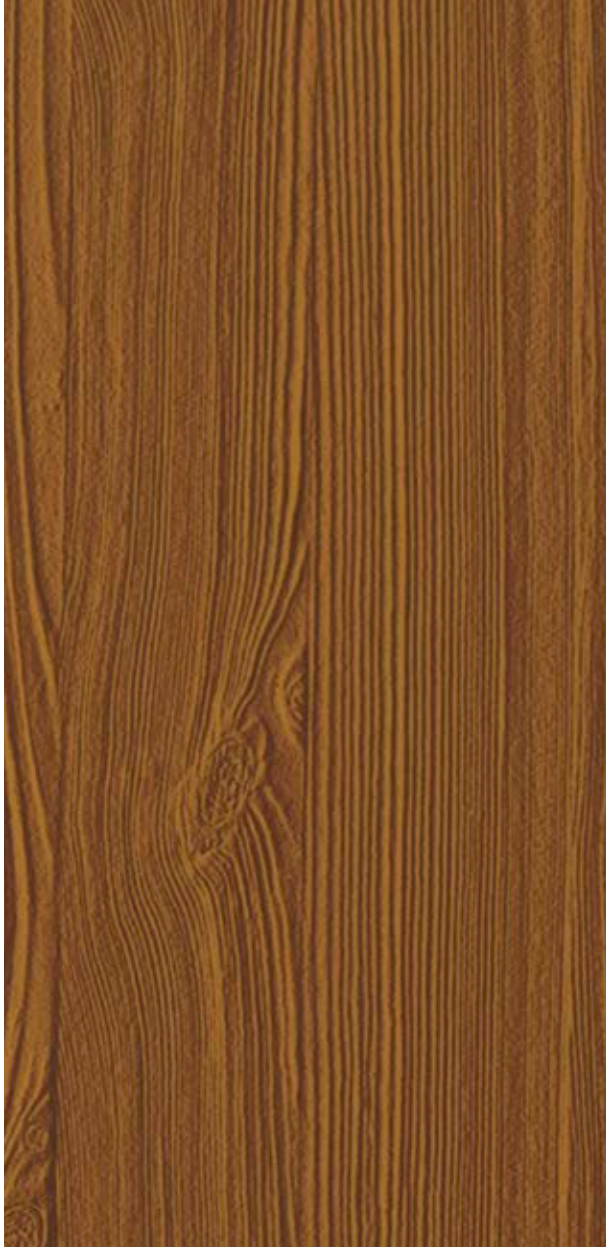
# 93022

PATTERN

## Pino 3D

NAME

CW 201



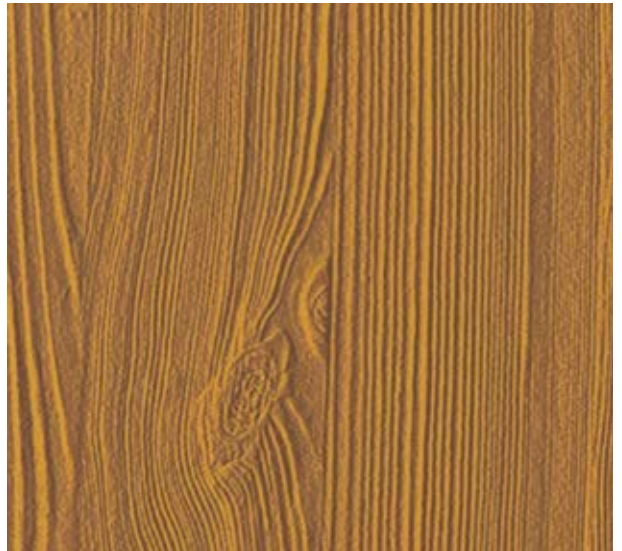
POWDER BASE lo

CW 201



POWDER BASE b

CW 201



POWDER BASE dy



USAGE

# 93225

PATTERN

## Essential Pine

NAME

CW 201



POWDER BASE **lo**

CW 201



POWDER BASE **dy**

CW 201



POWDER BASE **ov**

SUBITEX  
The Innovative Printing



USAGE



# 99294

PATTERN

## Knotty Pine

NAME

CW 206



POWDER BASE lo

CW 201



POWDER BASE ov

CW 208



POWDER BASE dy



USAGE

# 99403

PATTERN

## *Pino Tavoletto*

NAME

pine effects

CW 201



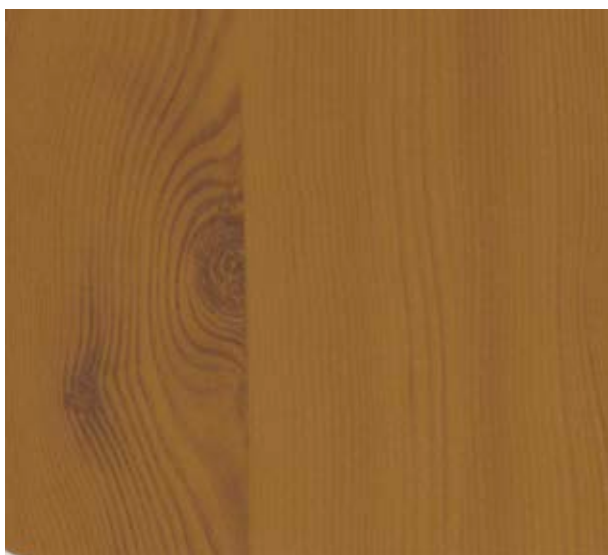
POWDER BASE **dy**

CW 202



POWDER BASE **lo**

CW 202



POWDER BASE **ov**

SUBUTEX  
The Innovative Printing



USAGE

decotransalu





# **\_5** **more wood effects**

**SUBLITEX**  
The Innovative Printing



## **index**

*codes*

- |                                |                                 |
|--------------------------------|---------------------------------|
| <i>93019_ Teak 3D</i>          | <i>99044_ Castagno</i>          |
| <i>93025_ Wenghé "r"</i>       | <i>99050_ Faggio 2</i>          |
| <i>93137_ Douglas 3D</i>       | <i>99053_ Douglas</i>           |
| <i>93202_ Olmo Iseo</i>        | <i>99059_ Mogano</i>            |
| <i>93210_ Winchester It.</i>   | <i>99107_ Bubinga</i>           |
| <i>93241_ Ulivo Mumbai</i>     | <i>99119_ Teak</i>              |
| <i>93274_ Frassino H.</i>      | <i>99297_ Olmo</i>              |
| <i>93280_ Desert Eucal.</i>    | <i>99377_ Fine Wengé</i>        |
| <i>93286_ Frassino Eur.</i>    | <i>99396_ Teak Marino</i>       |
| <i>93293_ Alaskan Cask Uni</i> | <i>99446_ Sapelly Iberico</i>   |
| <i>93296_ Bamboo China</i>     | <i>99457_ Cedro Nar. Flames</i> |
| <i>93298_ Asian Tree</i>       | <i>99490_ Zebrano Venezia</i>   |

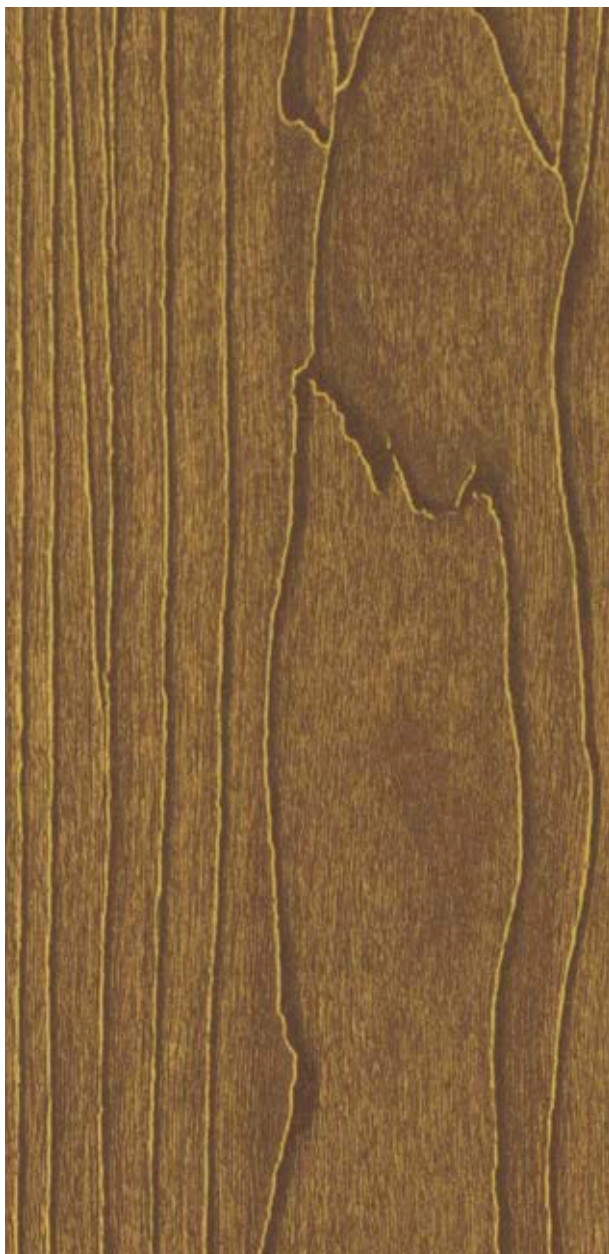
# 93019

PATTERN

## Teak 3D

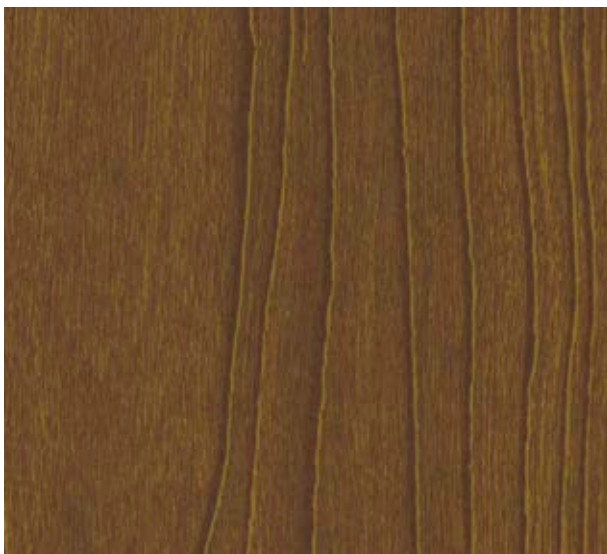
NAME

CW 201



POWDER BASE **dy**

CW 201



POWDER BASE **ov**

CW 201



POWDER BASE **w**



USAGE

# 93025

PATTERN

## Wenghé

NAME

CW 202



POWDER BASE **b**

CW 202



POWDER BASE **ov**

CW 202



POWDER BASE **dg**

**SUBITEX**  
The Innovative Printing



USAGE

# 93137

PATTERN

## Douglas 3D

NAME

CW 202



POWDER BASE **ov**

CW 202



POWDER BASE **dy**

CW 202



POWDER BASE **lo**



USAGE

# 93202

## Olmo Iseo

PATTERN

NAME

CW 201



POWDER BASE **b**

CW 201



POWDER BASE **dg**

CW 202



POWDER BASE **dy**

SUBITEX  
The Innovative Printing



USAGE



# 93210

PATTERN

## Winchester Italiano

NAME

CW 202



POWDER BASE lo

CW 201



POWDER BASE lg

CW 202



POWDER BASE ly



USAGE

# 93241

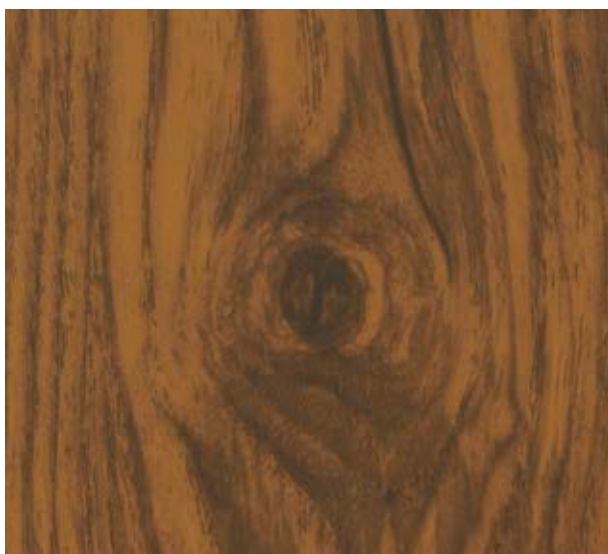
PATTERN

## *Ulivo Mumbai*

NAME

more wood effects

CW 201



POWDER BASE **lo**

CW 201



POWDER BASE **dy**

CW 201



POWDER BASE **ov**

SUBITEX  
The Innovative Printing



USAGE

decotrans/lu

# 93274

PATTERN

## Frassino Homogeneous

NAME

CW 201



POWDER BASE do

CW 201



POWDER BASE ly

CW 201



POWDER BASE ov



USAGE

# 93280

PATTERN

## Desert Eucalyptus

NAME

CW 201



POWDER BASE **lg**

CW 202



POWDER BASE **lo**

CW 201



POWDER BASE **ov**

SUBITEX  
The Innovative Printing



USAGE

# 93286

PATTERN

## Frassino Europeo

NAME

CW 202



POWDER BASE dy

CW 202



POWDER BASE lg

CW 202



POWDER BASE w



USAGE

# 93293

PATTERN

## Alaskan Cask Uni

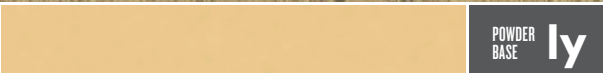
NAME

CW 202

CW 204



CW 202



SUBITEX  
The Innovative Printing



USAGE

# 93296

PATTERN

## Bamboo China

NAME

CW 201



POWDER BASE **dy**

CW 201



POWDER BASE **ov**

CW 202



POWDER BASE **dy**



USAGE

# 93298

## *Asian Tree*

PATTERN

NAME

more wood effects

CW 201



POWDER BASE lo

CW 201



POWDER BASE ov

CW 201



POWDER BASE dy

SUBITEX  
The Innovative Printing



USAGE

decotransalu



# 99044

PATTERN

## Castagno

NAME

CW 201



POWDER  
BASE

**b**

CW 201



POWDER  
BASE

**ov**

CW 203



POWDER  
BASE

**dy**



USAGE

# 99050

PATTERN

## Faggio 2

NAME

more wood effects

CW 205



POWDER BASE **W**

CW 202



POWDER BASE **dy**

CW 202



POWDER BASE **ov**

SUBUTEX  
The Innovative Printing



USAGE

decotransalu

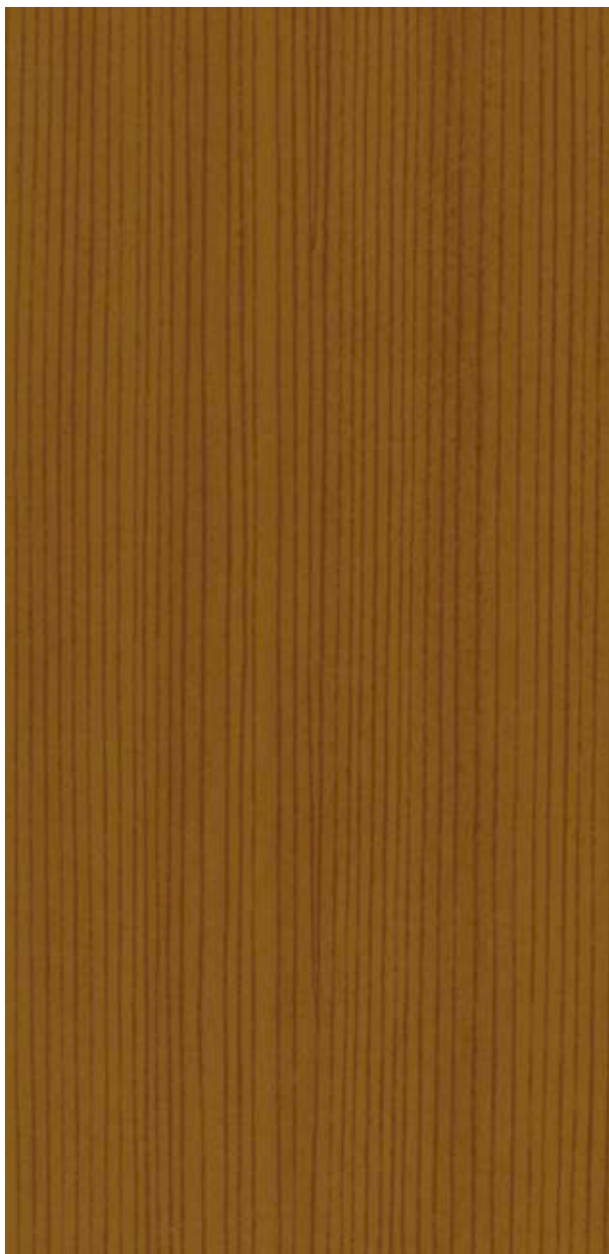
# 99053

PATTERN

## Douglas

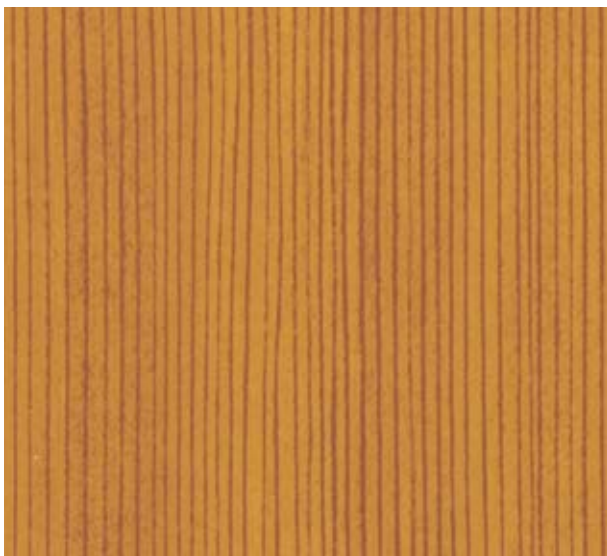
NAME

CW 202



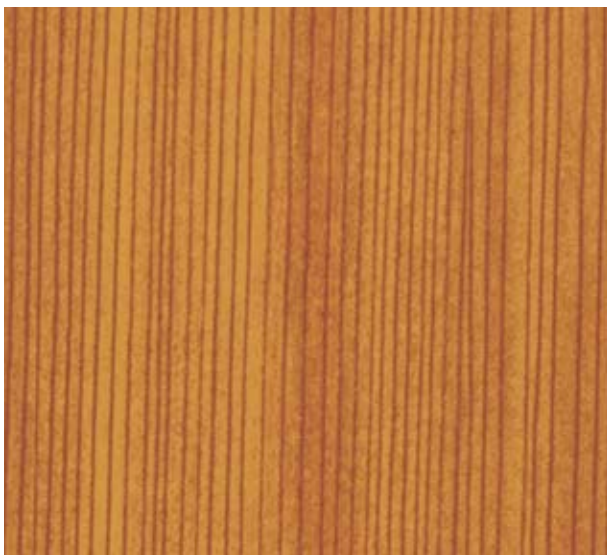
POWDER BASE **ov**

CW 202



POWDER BASE **dy**

CW 210



POWDER BASE **dy**



USAGE

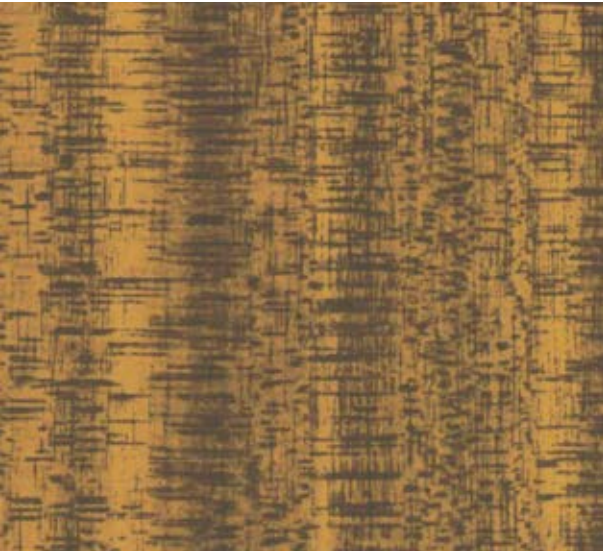
# 99059

PATTERN

# Mogano

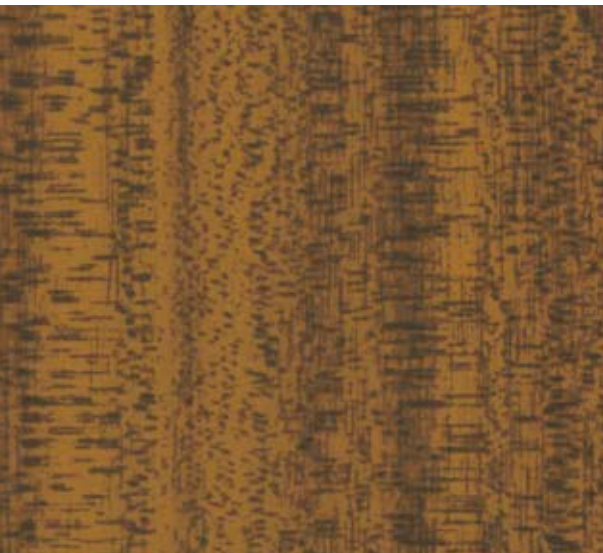
NAME

CW 201



POWDER BASE **dy**

CW 201



POWDER BASE **lo**

CW 201



POWDER BASE **ov**

**SUBITEX**  
The Innovative Printing



USAGE

# 99107

PATTERN

## Bubinga

NAME

CW 201



POWDER BASE lo

CW 202



POWDER BASE dy

CW 202



POWDER BASE lo



USAGE

# 99119

PATTERN

## Teak

NAME

more wood effects

CW 201



POWDER BASE **b**

CW 204



POWDER BASE **do**

CW 201



POWDER BASE **lo**

SUBITEX  
The Innovative Printing



USAGE

decotransalu

# 99297

PATTERN

## Olmo

NAME

CW 201



POWDER BASE **lo**

CW 201



POWDER BASE **dy**

CW 204



POWDER BASE **ov**



USAGE

# 99377

PATTERN

## Fine Wengé

NAME

more wood effects

CW 201



POWDER BASE **ov**

CW 201



POWDER BASE **b**

CW 203



POWDER BASE **ov**

SUBITEX  
The Innovative Printing



USAGE

decotransalu



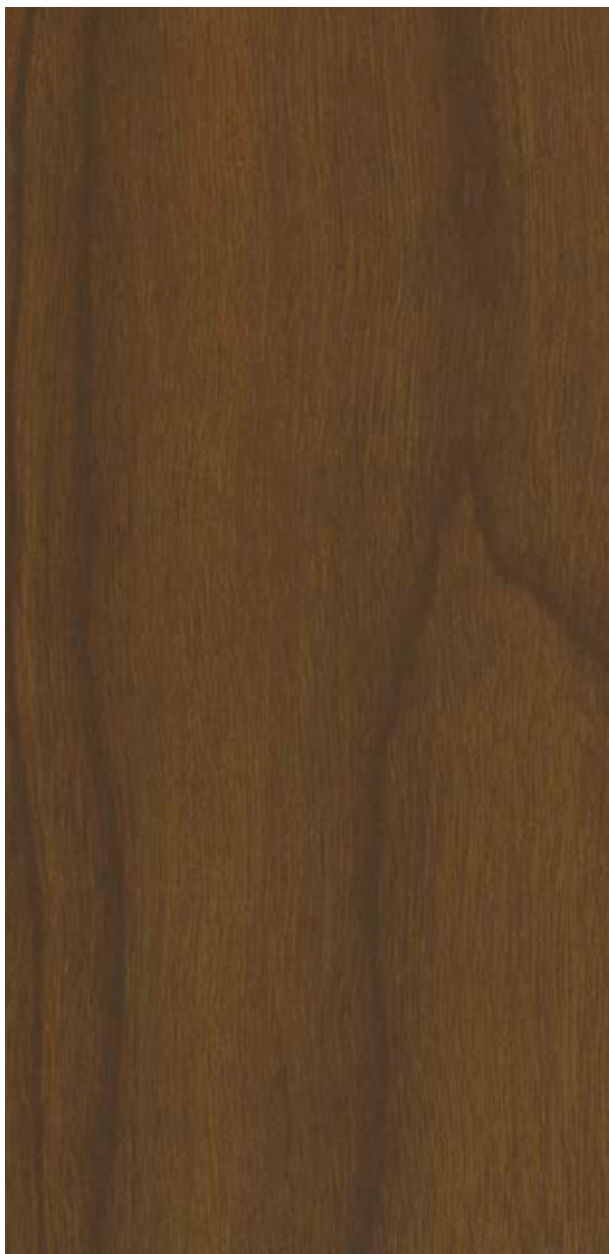
# 99396

PATTERN

## Teak Marino

NAME

CW 201



POWDER BASE **ov**

CW 205



POWDER BASE **b**

CW 206



POWDER BASE **w**



USAGE

# 99446

PATTERN

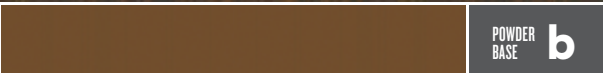
## Sapelly Iberico

NAME

CW 201



CW 202



CW 201



SUBITEX  
The Innovative Printing



USAGE

# 99457

PATTERN

## Cedro Narrow Flames

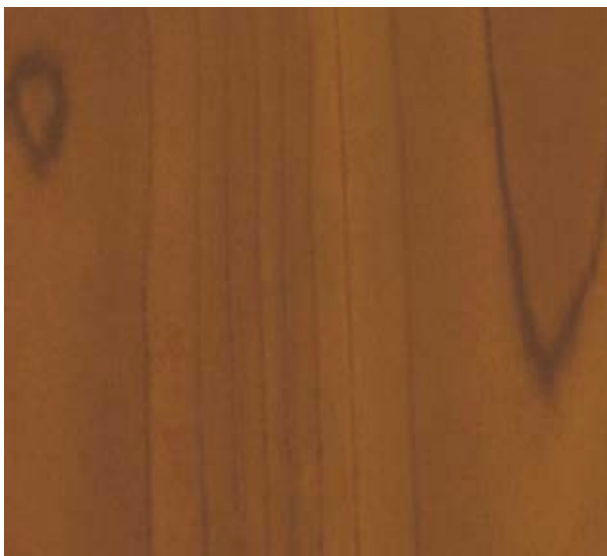
NAME

CW 202



POWDER BASE dy

CW 202



POWDER BASE lo

CW 202



POWDER BASE ly



USAGE

# 99490

PATTERN

## *Zebrano Venezia*

NAME

more wood effects

CW 201



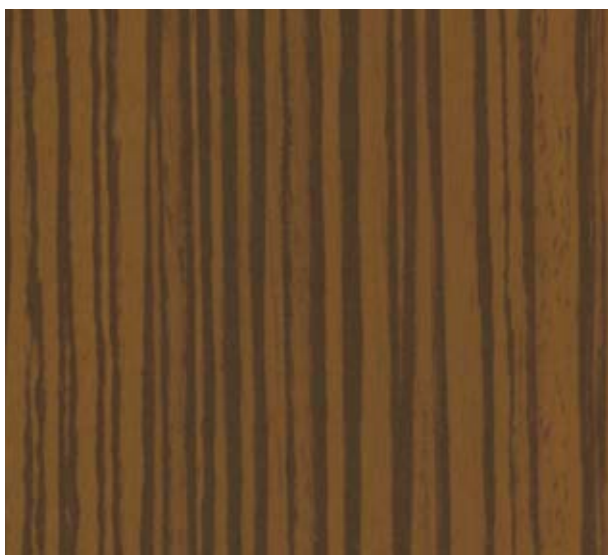
POWDER BASE **io**

CW 201



POWDER BASE **do**

CW 201



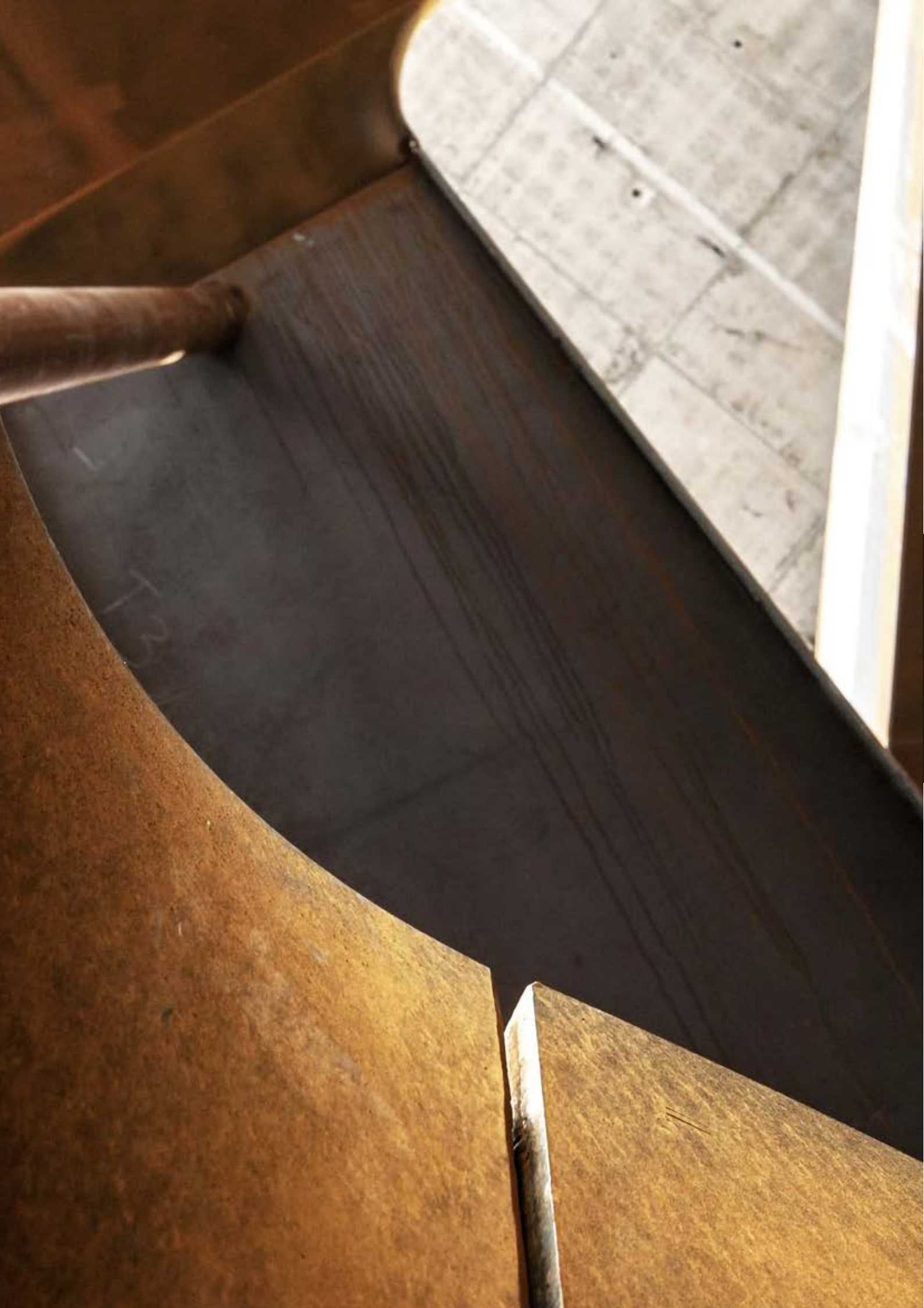
POWDER BASE **ov**

**SUBITEX**  
The Innovative Printing



USAGE

decotransalu





# \_6 antique effects

SUBLITEX  
The Innovative Printing



## index

codes

93068\_ Corten

99950\_ Weathered Steel 1

# 93068

PATTERN

## Corten

NAME

CW 202



POWDER BASE **dy**

CW 202



POWDER BASE **do**

CW 202



POWDER BASE **lo**



USAGE

# 99950

PATTERN

## Weathered Steel 1

NAME

CW 203



POWDER BASE dg

CW 203



POWDER BASE lg

CW 203



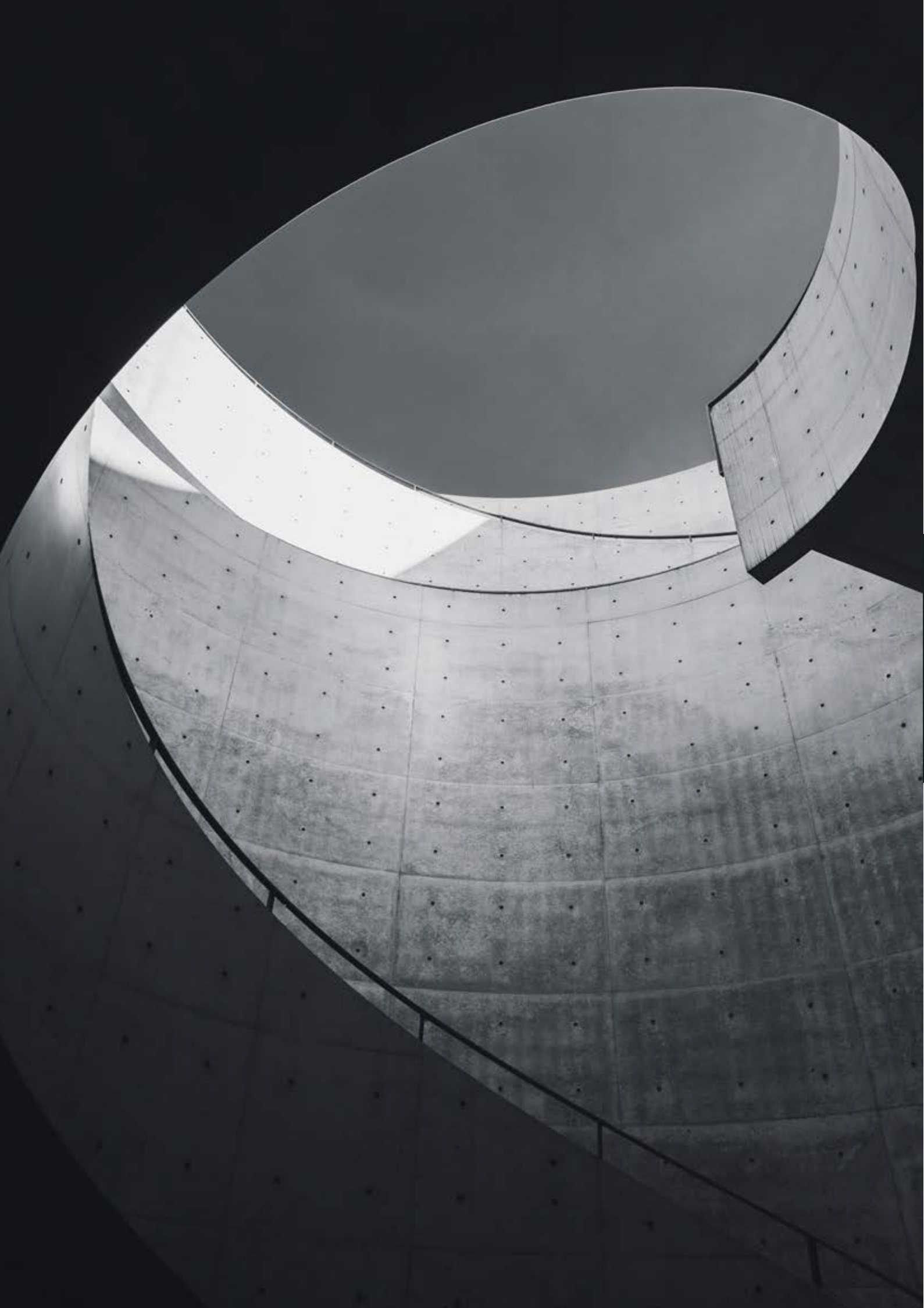
POWDER BASE ov

SUBITEX  
The Innovative Printing



USAGE







# **\_7 more effects**

**SUBITEX**  
The Innovative Printing



## **index**

*codes*

- 93171\_ Concrete 1**
- 93183\_ Concrete 2**
- 93195\_ Concrete 3**
- 93201\_ Concrete 4**

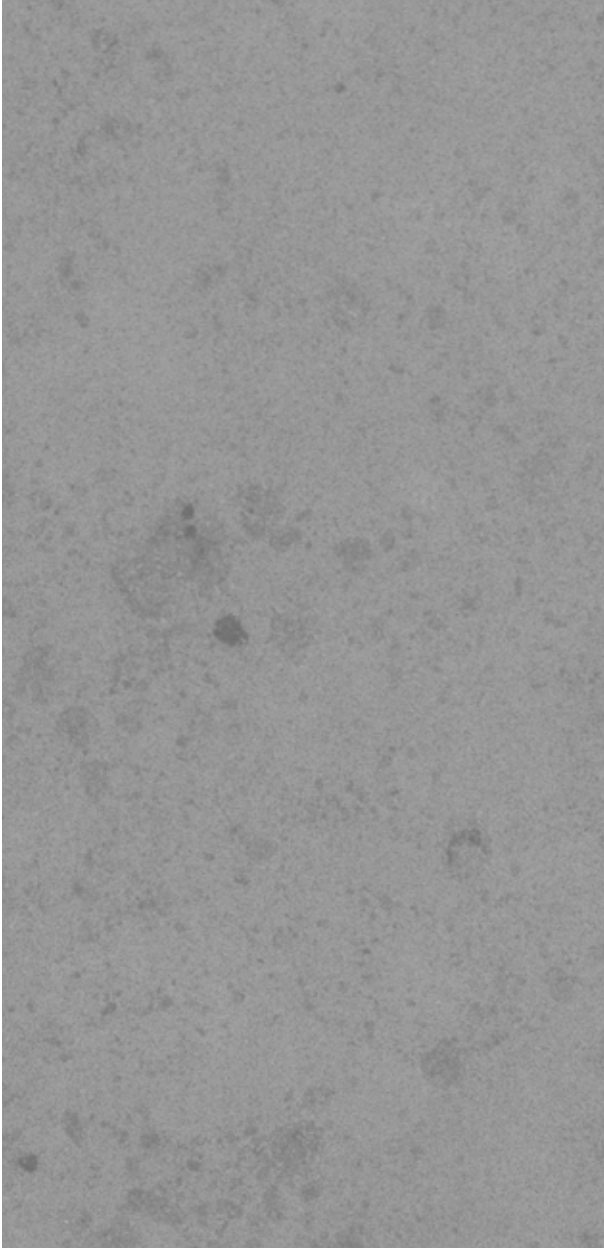
# 93171

PATTERN

## Concrete 1

NAME

CW 201



POWDER BASE **lg**

CW 201



POWDER BASE **w**



USAGE

# 93183

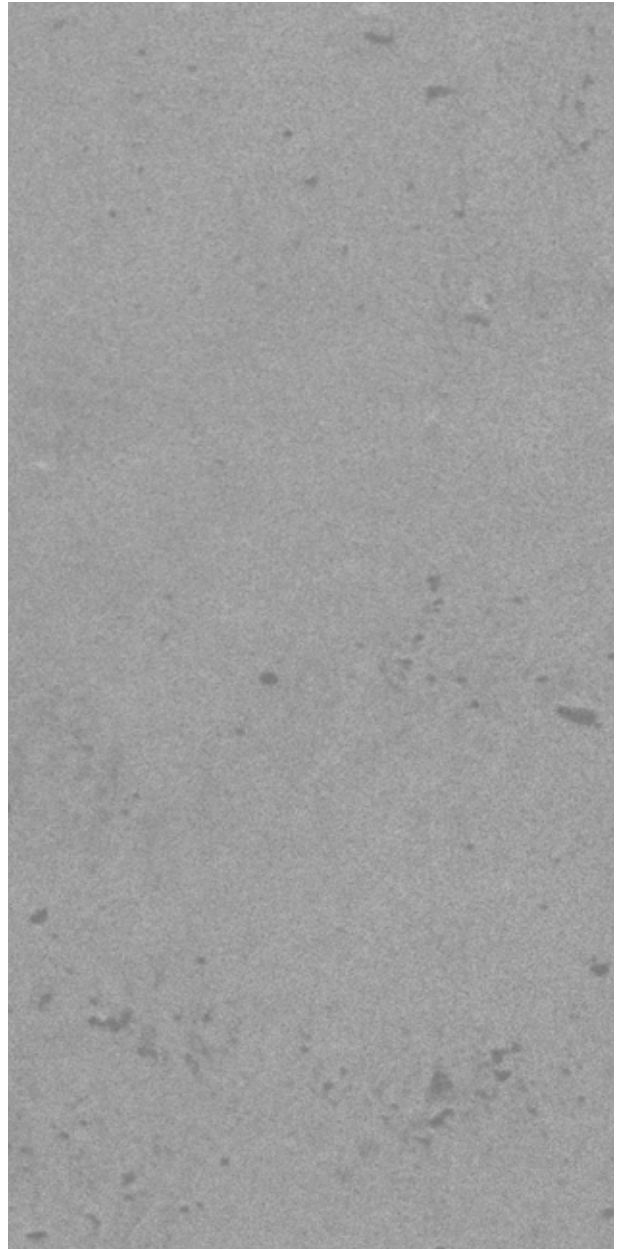
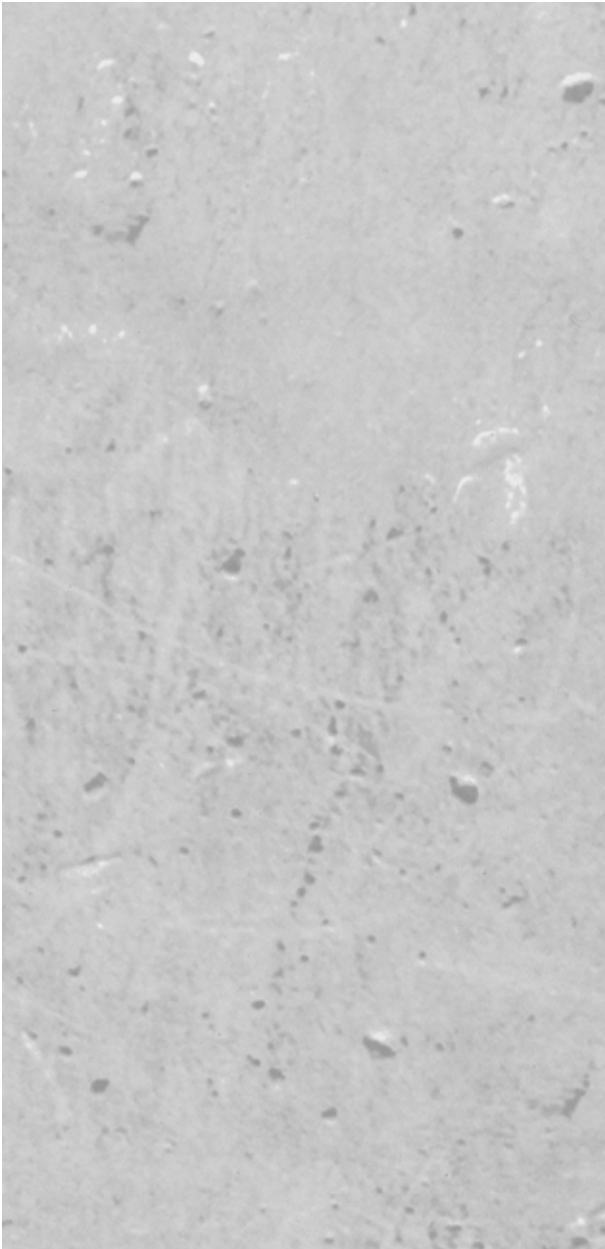
PATTERN

## Concrete 2

NAME

CW 201

CW 201



POWDER  
BASE **w**

POWDER  
BASE **lg**

**SUBITEX**  
The Innovative Printing



USAGE

# 93195

PATTERN

## Concrete 3

NAME

CW 201



POWDER BASE **lg**

CW 201



POWDER BASE **w**

CW 202



POWDER BASE **dg**



USAGE

# 93201

PATTERN

## Concrete 4

NAME

CW 201



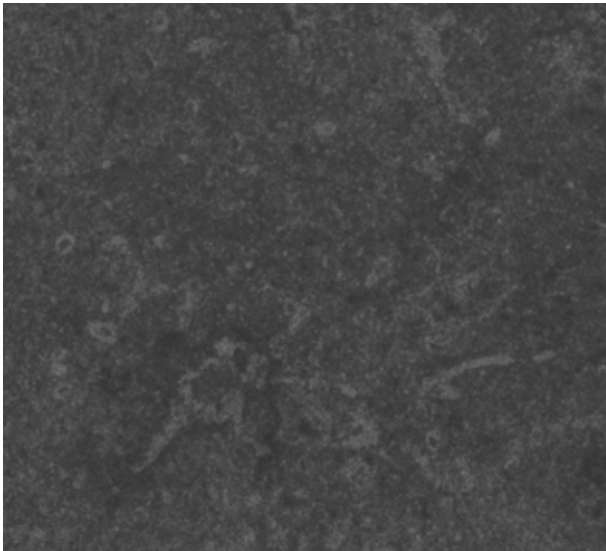
POWDER BASE **w**

CW 201



POWDER BASE **lg**

CW 202



POWDER BASE **dg**

SUBUTEX  
The Innovative Printing



USAGE





# \_8 marble/granite effects

SUBLITEX  
The Innovative Printing



## index

codes

99057\_ *Marmo Carrara*

99065\_ *Dark Marble*

99105\_ *Granito*

99163\_ *Travertino*



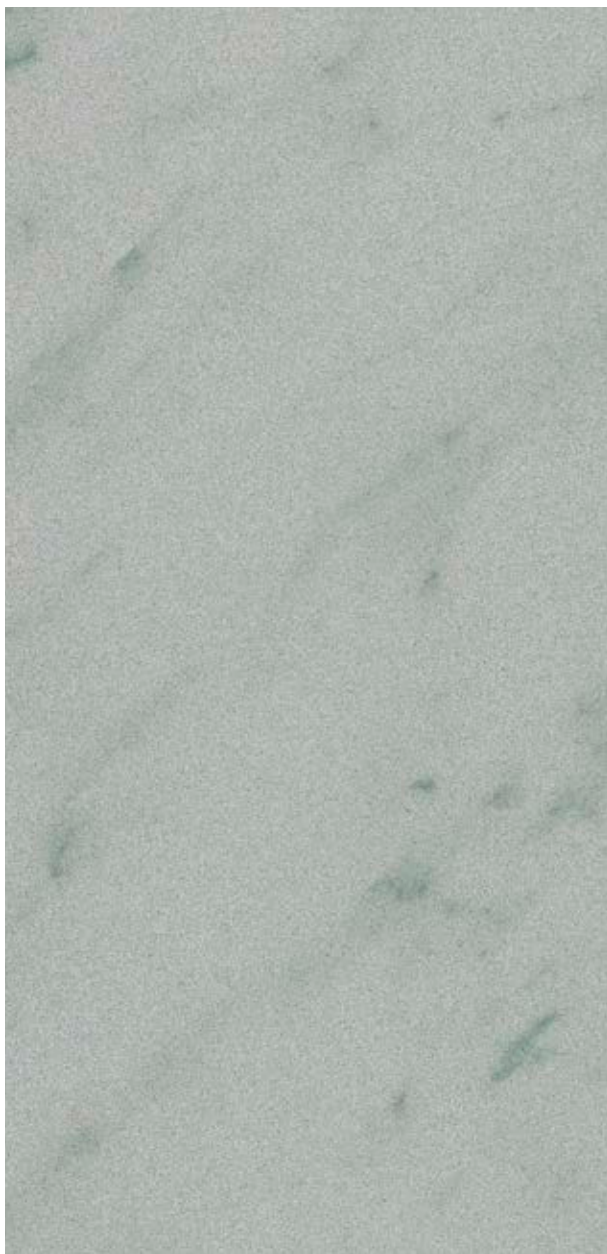
# 99057

PATTERN

## Marmo Carrara

NAME

CW 201



POWDER BASE **lg**

CW 201



POWDER BASE **w**



USAGE

# 99065

## Dark Marble

PATTERN

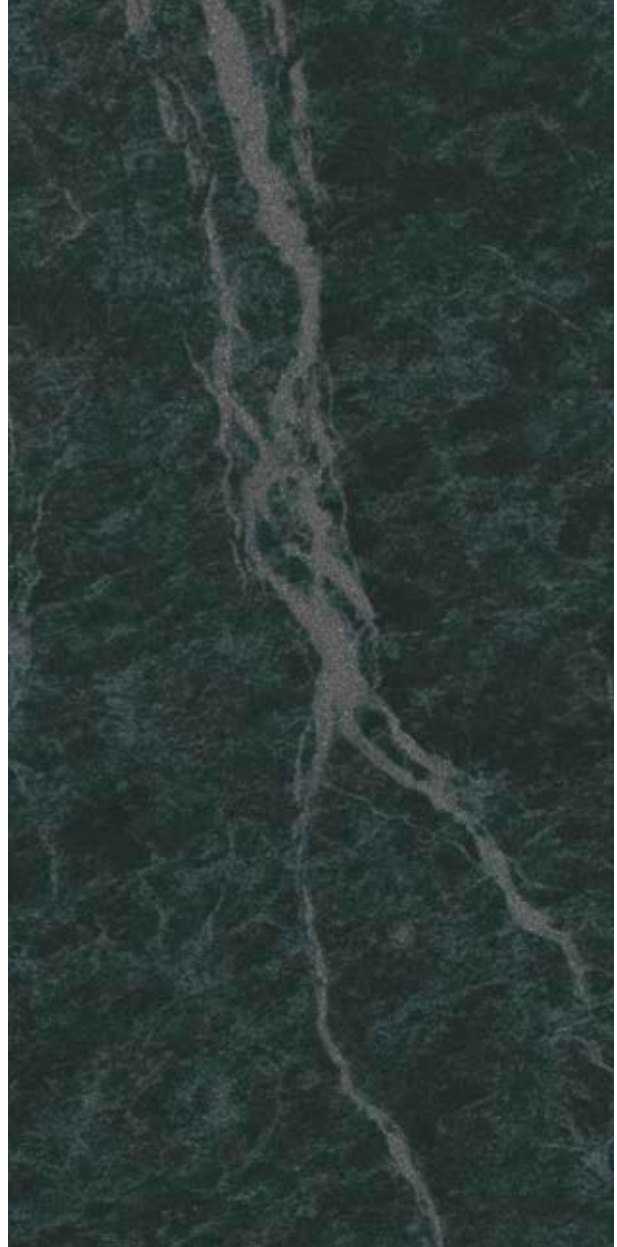
NAME

CW 203



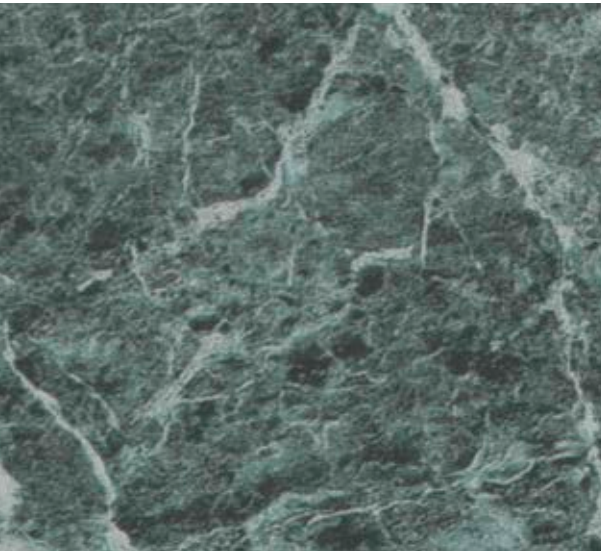
POWDER BASE **w**

CW 204



POWDER BASE **dg**

CW 204



POWDER BASE **lg**

SUBITEX  
The Innovative Printing



USAGE

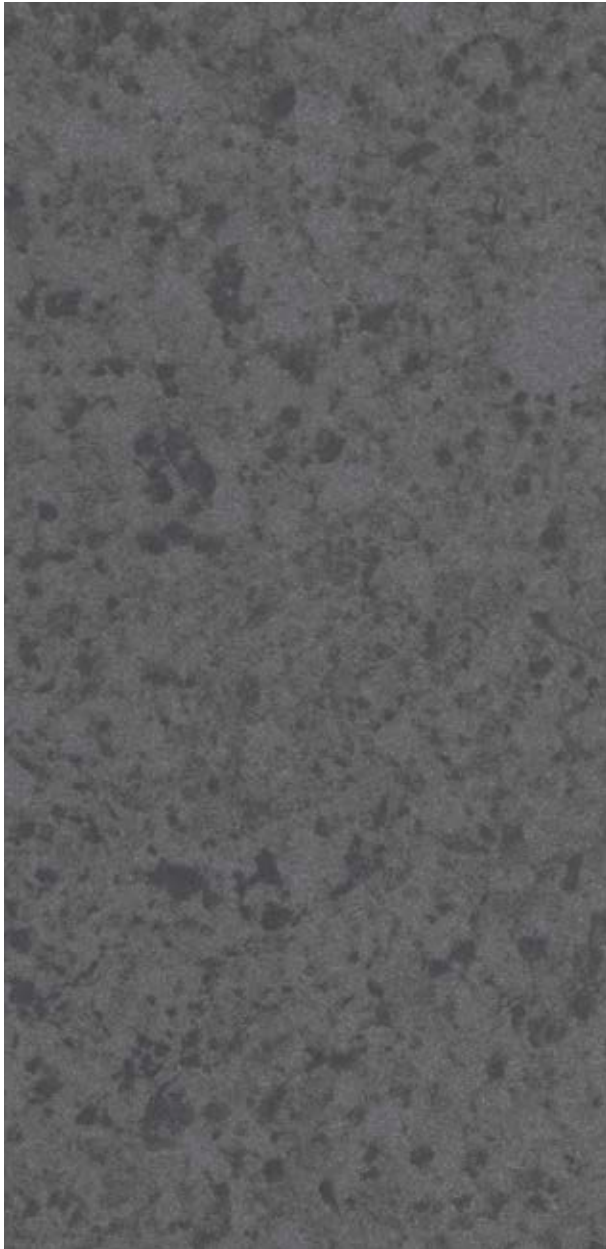
# 99105

PATTERN

## Granito

NAME

CW 205



POWDER BASE dg

CW 204



POWDER BASE w

CW 205



POWDER BASE lg



# 99163

## *Travertino*

PATTERN

NAME

CW 201



POWDER BASE **w**

CW 201



POWDER BASE **ly**

**SUBITEX**  
The Innovative Printing










































USAGE
































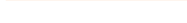









# index

**—**  
*color samples  
and codes*

# decotransalu

DESIGN	DESCRIPTION	CATEGORIES NAME	PAGE NUMBER	COLOUR CATEGORIES
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93014	Rovere Quick	Oak Effects	p. 34	
93018	Oak 3D	Oak Effects	p. 35	
93019	Teak 3D	More Wood Effects	p. 60	
93020	Light Cherry 3D	Cherry Effects	p. 19	
93021	Noce 3D	Walnut Effects	p. 8	
93022	Pino 3D	Pine Effects	p. 54	
93025	Wenghé	More Wood Effects	p. 61	
93068	Corten	Antique Effects	p. 86	
93086	Wavy Oak	Oak Effects	p. 36	
93136	Ciliegio Singapore	Cherry Effects	p. 20	
93137	Douglas 3D	More Wood Effects	p. 62	
93147	Ciliegio 3D	Cherry Effects	p. 21	
93165	Slim Cherry	Cherry Effects	p. 22	
93171	Concrete 1	More Effects	p. 90	
93183	Concrete 2	More Effects	p. 91	
93191	Rustic Oak	Oak Effects	p. 37	
93195	Concrete 3	More Effects	p. 92	
93201	Concrete 4	More Effects	p. 93	
93202	Olmo Iseo	More Wood Effects	p. 63	
93205	Clear Skorpio	Oak Effects	p. 38	
93210	Winchester Italiano	More Wood Effects	p. 64	
93225	Essential Pine	Pine Effects	p. 55	
93226	Rovere Pechino	Oak Effects	p. 39	
93241	Ulivo Mumbai	More Wood Effects	p. 65	
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93254	Cherry Mix	Cherry Effects	p. 24	
93263	Striped Cherry	Cherry Effects	p. 25	
93274	Frassino Homogeneous	More Wood Effects	p. 66	
93280	Desert Eucalyptus	More Wood Effects	p. 67	
93284	Rovere Lario	Oak Effects	p. 40	
93286	Frassino Europeo	More Wood Effects	p. 68	
93293	Alaskan Cask Uni	More Wood Effects	p. 69	
93296	Bamboo China	More Wood Effects	p. 70	
93298	Asian Tree	More Wood Effects	p. 71	
99017	Acacia	Oak Effects	p. 41	
99018	Noce Rigato	Walnut Effects	p. 9	
99044	Castagno	More Wood Effects	p. 72	
99050	Faggio 2	More Wood Effects	p. 73	

# index

DESIGN	DESCRIPTION	CATEGORIES NAME	PAGE NUMBER	COLOUR CATEGORIES
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99053	Douglas	More Wood Effects	p. 74	
99057	Marmo Carrara	Marble Effects	p. 96	
99059	Mogano	More Wood Effects	p. 75	
99061	Ciliegio Classic	Cherry Effects	p. 26	
99065	Dark Marble	Marble Effects	p. 97	
99090	Modern Oak	Oak Effects	p. 43	
99105	Granito	Marble Effects	p. 98	
99107	Bubinga	More Wood Effects	p. 76	
99119	Teak	More Wood Effects	p. 77	
99163	Travertino	Marble Effects	p. 99	
99197	Rovere Fine	Oak Effects	p. 44	
99212	Ciliegio Homogeneous	Cherry Effects	p. 27	
99229	Okumè	Oak Effects	p. 45	
99230	Honey Wood	Oak Effects	p. 46	
99286	Noce Americano	Walnut Effects	p. 10	
99293	Chêne Doré	Oak Effects	p. 47	
99294	Knotty Pine	Pine Effects	p. 56	
99297	Olmo	More Wood Effects	p. 78	
99305	Noce	Walnut Effects	p. 11	
99307	Ciliegio Atlantico	Cherry Effects	p. 28	
99310	Quercia	Oak Effects	p. 48	
99323	Noce Nazionale	Walnut Effects	p. 12	
99340	Noce Poor Art	Walnut Effects	p. 13	
99377	Fine Wengé	More Wood Effects	p. 79	
99396	Teak Marino	More Wood Effects	p. 80	
99403	Pino Tavolato	Pine Effects	p. 57	
99405	Ciliegio Salonicco	Cherry Effects	p. 29	
99410	Rovere Country	Oak Effects	p. 49	
99428	Noce Hellas	Walnut Effects	p. 14	
99430	Rovere Naturale	Oak Effects	p. 50	
99443	Noce Appennino Homog.	Walnut Effects	p. 15	
99446	Sapelly Iberico	More Wood Effects	p. 81	
99448	Royal Oak	Oak Effects	p. 51	
99457	Cedro Narrow Flames	More Wood Effects	p. 82	
99471	Ciliegio Narrow Flames	Cherry Effects	p. 30	
99473	Ciliegio Atlantico Narrow Flames	Cherry Effects	p. 31	
99490	Zebrano Venezia	More Wood Effects	p. 83	
99950	Weathered Steel 1	Antique Effects	p. 87	





# technical information

*technical data  
and qualitative specifications*

*For more information visit us  
[sublitexarchitectural.com](http://sublitexarchitectural.com)*

# decotransalu

**DESCRIPTION** *Transfer polyester film for finishing of pre-painted aluminium with polyurethane and polyester powder*

**SUPPORT**

*film thickness*  
19, 21 or 23 µm

---

*roll width*  
1620/1860mm

---

*core diameter*  
75 mm

---

*roll diameter*  
180/215 mm

---

*roll length*  
750/1000 m

---

*weight*  
max 50 kg

**PRINTING** *In rotogravure using solvent based inks*

**APPLICATION SYSTEMS** *It is possible to apply the product with both flat presses and oven. Sublitex standard transfer parameters for quality control laboratory and production, are:*

	SURFACE METAL TEMPERATURE
FLAT PRESS	200°C (+/- 3°C)
OVEN	185 – 205 °C

*Our "QUALIDECO" is approved for external use, in the combinations design-colorway/powder as attached to the data sheet n°1 and its subsequent amendments. Any changes must be prior notified, and only if approved by our laboratories, will be included in the list of products suitable for outdoor use. If these guidelines are not followed, Sublitex disclaims any responsibility for the misuse of its products and QUALIDECO brand.*

**QUALITY AND R&D** *Internal quality controls are carried out, particularly through comparative tests of application and evaluation of color rendering and decorated surface by a direct comparison with master sample (production standards)*

**WARNING!** *It 'important to follow the detailed instructions for proper application of all elements of decoration from the proper cooking of the bases (see powders' supplier data sheet).*

# technical information

## QUALITY AND R&D

*It is possible that there are color differences on the rolls between different production lots without having color differences on the sublimated product*

### LABORATORY TESTS

*Raw materials, semi-finished products are controlled by:*

FT-IR-ATR (Infrared Spettroscopy)

GC-FID / HS-GC (Gaschromatography)

TLC-CCD

### DURABILITY TESTS

*Durability test by accelerated ageing (Xenon Test) according to ISO 16474-2 of sublimated products on to aluminium profile (phospho-chromate) painted with Qualicoat approved powder*

*colorimetric coordinates (CIE-LAB) and gloss after 1000 (2000 for Class 2) hours of exposure ( $\Delta E$ ) with intermediate checks every 200-250 hours*

*contrast between exposed area and the reference sample, evaluation greyscale (ISO 105 A-02)*

*visual appearance after 1000 hours exposure (2000 for Class 2)*

## STORAGE

*Keep in a dry and ventilated place, protect from heat and sunlight*

## PRODUCT EXPIRY DATE

*1 year in the above-mentioned conditions*

## PACKAGING

*Cardboard boxes*

## NOTICE AND ADVICE

*Sublitex is not responsible for any unusual applications nor for improper storage of the product*

*The above information, reflect our current "State of the Art", and are disclosed by us without commitment. However possible future changes and revisions according to the evolving technology and business are possible. We invite the buyer to the verification of the information given on the basis of its technology and engineering.*

# decotransa/lu

## Qualideco finishing for outdoor use CLASS 2

POWDER SUPPLIER	CODE	P-NUMBERS	DESIGN	COLORWAY	DESCRIPTION
IGP Pulvertechnik AG	531MB12377A00	P-0959	93014	202	Rovere Quick
Neokem S.A.	PP600/8739/PM/SB	P-1147	93014	202	Rovere Quick
Akzo Nobel Coatings Como	YZ210I	P-1189	93014	202	Rovere Quick
Akzo Nobel Coatings Como	YZ316I	P-1477	93014	202	Rovere Quick
Decoral System	DS-0733S	P-0832	99017	201	Acacia
Decoral System	DS-0733S	P-0832	99018	201	Noce Rigato
Neokem S.A.	PP600/8524/PM/SB	P-1147	99052	202	Rovere
Neokem S.A.	PP600/8733/PM/SB	P-1147	99061	201	Ciliegio Classic
Decoral System	DS-0733S	P-0832	99107	202	Bubinga
Decoral System	DS-0402S	P-0865	99197	201	Rovere Fine
Decoral System	DS-0403S	P-0865	99293	202	Chêne Doré
IGP Pulvertechnik AG	531MB12377A00	P-0959	99293	202	Chêne Doré
IGP Pulvertechnik AG	531MB12377A00	P-0959	99403	202	Pino Tavolato
Akzo Nobel Coatings Como	YZ210I	P-1189	99403	202	Pino Tavolato
Neokem S.A.	PP600/8716/PM/SB	P-1147	99410	209	Rovere Country
Decoral System	DS-0403S	P-0865	99428	202	Noce Hellas

## Tested by Sublitez Lab

POWDER SUPPLIER	DESIGN	COLORWAY	DESCRIPTION
Pulverit	93014	201	Rovere Quick
Akzo Nobel Coatings, Como	93014	202	Rovere Quick
IGP Pulvertechnik AG	93014	202	Rovere Quick
Neokem S.A.	93014	202	Rovere Quick
Akzo Nobel Coatings, Como	93068	202	Corten
IGP Pulvertechnik AG	93068	202	Corten
Europolveri	93086	103	Wavy Oak
Neuce/Industrias Titán S.A.	93086	103	Wavy Oak
Neuce/Industrias Titán S.A.	93137	202	Douglas 3D
IGP Pulvertechnik AG	93205	202	Clear Skorpio
Neokem S.A.	93205	202	Clear Skorpio
Neuce/Industrias Titán S.A.	93263	201	Striped Cherry

# technical information

POWDER SUPPLIER	DESIGN	COLORWAY	DESCRIPTION
IGP Pulvertechnik AG	93293	202	Alaskan Cask Uni
Neokem S.A.	93293	202	Alaskan Cask Uni
Neuce/Industrias Titán S.A.	93293	202	Alaskan Cask Uni
IGP Pulvertechnik AG	99017	201	Acacia
Neokem S.A.	99017	201	Acacia
Neuce/Industrias Titán S.A.	99017	202	Acacia
Akzo Nobel Coatings, Como	99018	201	Noce Rigato
IGP Pulvertechnik AG	99018	201	Noce Rigato
Neokem S.A.	99018	201	Noce Rigato
Neuce/Industrias Titán S.A.	99018	201	Noce Rigato
Europolveri	99044	103	Castagno
Neokem S.A.	99044	103	Castagno
Neuce/Industrias Titán S.A.	99044	203	Castagno
Neokem S.A.	99052	202	Rovere
IGP Pulvertechnik AG	99052	214	Rovere
Akzo Nobel Coatings, Como	99052	215	Rovere
Europolveri	99052	215	Rovere
Neuce/Industrias Titán S.A.	99052	215	Rovere
Neuce/Industrias Titán S.A.	99052	224	Rovere
Neuce/Industrias Titán S.A.	99052	225	Rovere
Neuce/Industrias Titán S.A.	99052	414	Rovere
Akzo Nobel Coatings, Como	99061	201	Ciliegio Classic
IGP Pulvertechnik AG	99061	201	Ciliegio Classic
Neokem S.A.	99061	201	Ciliegio Classic
Neuce/Industrias Titán S.A.	99061	201	Ciliegio Classic
Akzo Nobel Coatings, Como	99090	212	Modern Oak
Neuce/Industrias Titán S.A.	99090	216	Modern Oak
IGP Pulvertechnik AG	99107	201	Bubinga
Neokem S.A.	99107	201	Bubinga
IGP Pulvertechnik AG	99107	202	Bubinga
Neokem S.A.	99107	202	Bubinga
Neuce/Industrias Titán S.A.	99107	202	Bubinga
Europolveri	99212	116	Ciliegio Homogeneous

# decotransalu

POWDER SUPPLIER	DESIGN	COLORWAY	DESCRIPTION
Neokem S.A.	99212	116	Ciliegio Homogeneous
IGP Pulvertechnik AG	99212	201	Ciliegio Homogeneous
Neokem S.A.	99212	202	Ciliegio Homogeneous
Neokem S.A.	99212	220	Ciliegio Homogeneous
IGP Pulvertechnik AG	99212	226	Ciliegio Homogeneous
Neokem S.A.	99212	226	Ciliegio Homogeneous
Neuce/Industrias Titán S.A.	99230	206	Honey Wood
IGP Pulvertechnik AG	99286	207	Noce Americano
Neuce/Industrias Titán S.A.	99286	207	Noce Americano
Europolveri	99293	108	Chêne Doré
IGP Pulvertechnik AG	99293	201	Chêne Doré
IGP Pulvertechnik AG	99293	202	Chêne Doré
Neokem S.A.	99293	202	Chêne Doré
Neokem S.A.	99293	204	Chêne Doré
Akzo Nobel Coatings, Como	99293	208	Chêne Doré
IGP Pulvertechnik AG	99293	208	Chêne Doré
Neokem S.A.	99293	208	Chêne Doré
Sherwin Williams (Inver)	99293	208	Chêne Doré
Neuce/Industrias Titán S.A.	99293	210	Chêne Doré
IGP Pulvertechnik AG	99293	251	Chêne Doré
IGP Pulvertechnik AG	99294	208	Knotty Pine
Neuce/Industrias Titán S.A.	99305	201	Noce
Neuce/Industrias Titán S.A.	99305	202	Noce
IGP Pulvertechnik AG	99307	201	Ciliegio Atlantico
Neokem S.A.	99307	201	Ciliegio Atlantico
Neuce/Industrias Titán S.A.	99323	215	Noce Nazionale
Sherwin Williams (Inver)	99396	105	Teak Marino
Akzo Nobel Coatings, Como	99396	201	Teak Marino
Akzo Nobel Coatings, Como	99403	202	Pino Tavolato
IGP Pulvertechnik AG	99403	202	Pino Tavolato
Neokem S.A.	99405	201	Ciliegio Salonicco
IGP Pulvertechnik AG	99410	110	Rovere Country
IGP Pulvertechnik AG	99410	209	Rovere Country

# technical information

POWDER SUPPLIER	DESIGN	COLORWAY	DESCRIPTION
Neokem S.A.	99410	209	Rovere Country
Neokem S.A.	99410	214	Rovere Country
Neuce/Industrias Titán S.A.	99410	214	Rovere Country
IGP Pulvertechnik AG	99443	201	Noce Appennino Homogeneous
Neuce/Industrias Titán S.A.	99443	201	Noce Appennino Homogeneous
IGP Pulvertechnik AG	99443	207	Noce Appennino Homogeneous
Neokem S.A.	99443	210	Noce Appennino Homogeneous
Akzo Nobel Coatings, Como	99443	215	Noce Appennino Homogeneous
Neuce/Industrias Titán S.A.	99443	221	Noce Appennino Homogeneous
IGP Pulvertechnik AG	99446	201	Sapelly Iberico
IGP Pulvertechnik AG	99448	203	Royal Oak
Neokem S.A.	99448	203	Royal Oak
Neuce/Industrias Titán S.A.	99448	203	Royal Oak
IGP Pulvertechnik AG	99950	211	Weathered Steel 1

LICENCE CERTIFICATE  
AUTHORISATION TO USE  
THE QUALITY MARK



The above information, reflect our current "State of the Art", and are disclosed by us without commitment. However possible future changes and revisions according to the evolving technology and business are possible. We invite the buyer to the verification of the information given on the basis of its technology and engineering.





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